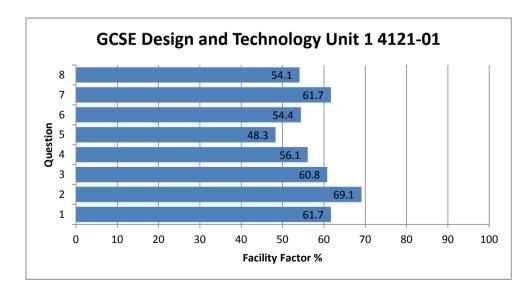


GCSE Design and Technology Unit 1 4121-01

All Candidates' performance across questions

?	?	?	?	?	?	?
Question Title	2	Mean	S D	Max Mark	FF	Attempt %
1	623	9.3	2.8	15	61.7	100
2	623	6.9	2.2	10	69.1	100
3	623	6.1	1.6	10	60.8	100
4	623	14	4.8	25	56.1	100
5	623	4.8	2.6	10	48.3	100
6	623	8.2	3.2	15	54.4	100
7	623	12.3	3.7	20	61.7	100
8	623	8.1	2.9	15	54.1	100



Section B

Marked out of 60

60 minutes

Examiner only

- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.

Wave Soldering Machine	Diagram of Wave Soldering Machine
	PCBs A B C

Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage	Description
Α	
в	
_	
с	

Examiner only

(b) Explain why quality control checks are important to the manufacturer when producing products. [2]

11

(c) The image below shows an automated final function test being carried out at the end of the assembly process.

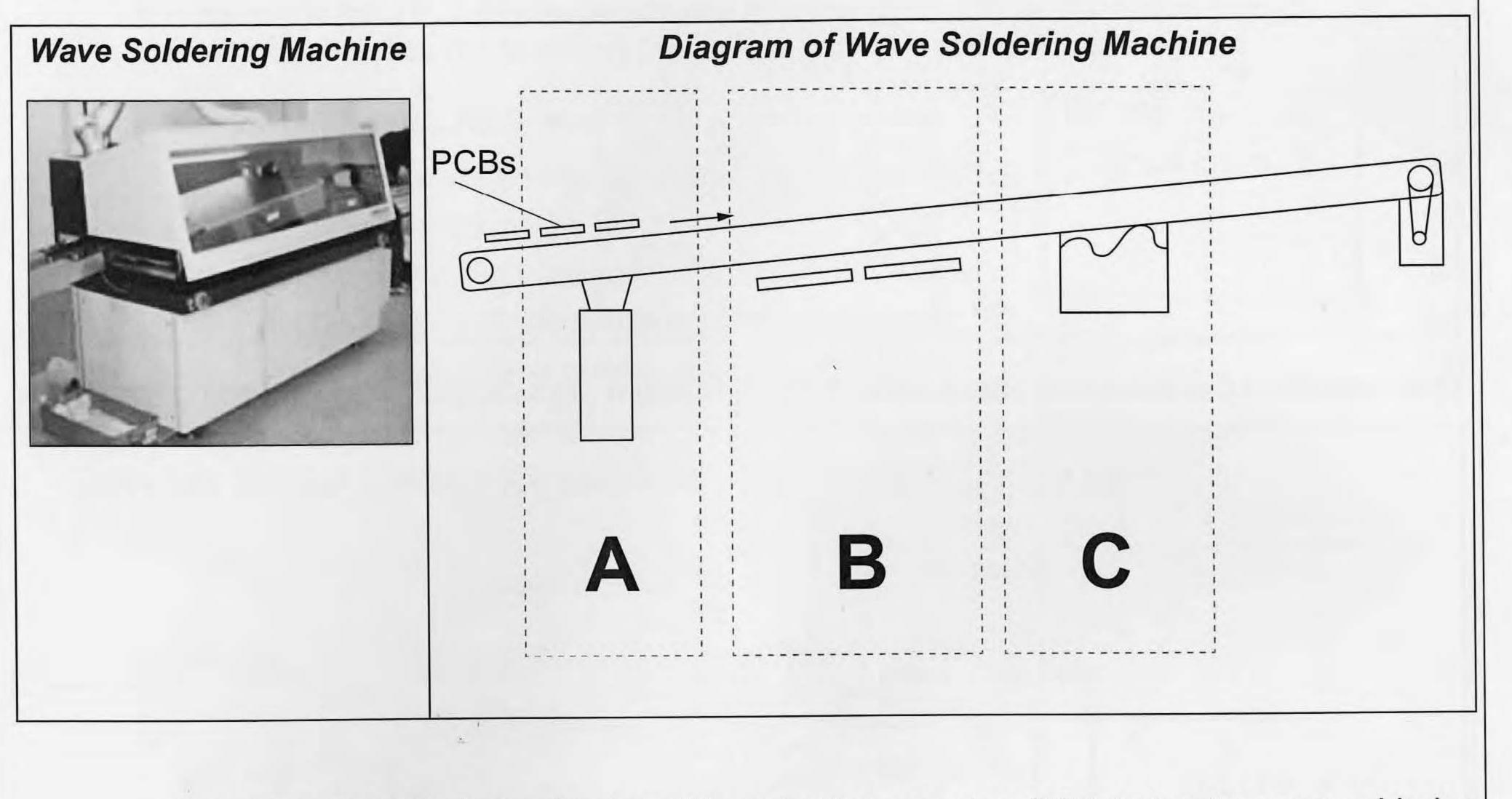


Explain how automating the test procedure benefits the manufacturer. [2]

Section B

Marked out of 60 60 minutes

- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.



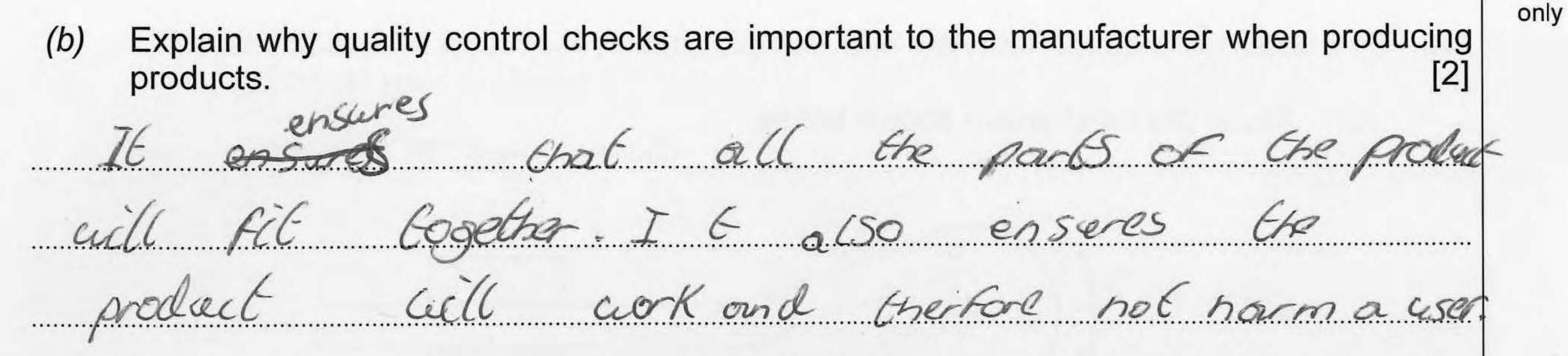
Examiner only

Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage		Desc	ription	
	PCB'S	with	componen Es	[2]
Α	0-10-	o into the	a machino no the	0

are entered into the mounine on the Convea Gelt flux is adied to clean the [2] conection on the curcuit Gamered B Solder is applied to all [2] the compenents on the curcuit beared С

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Examiner

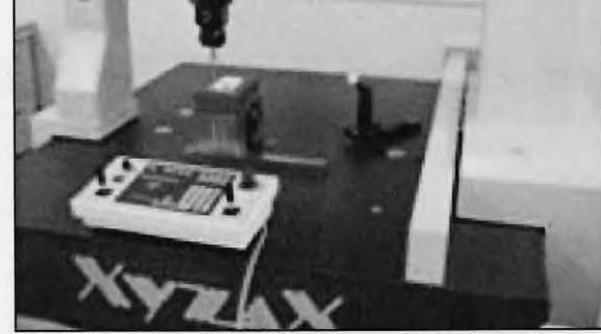
[2]

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11

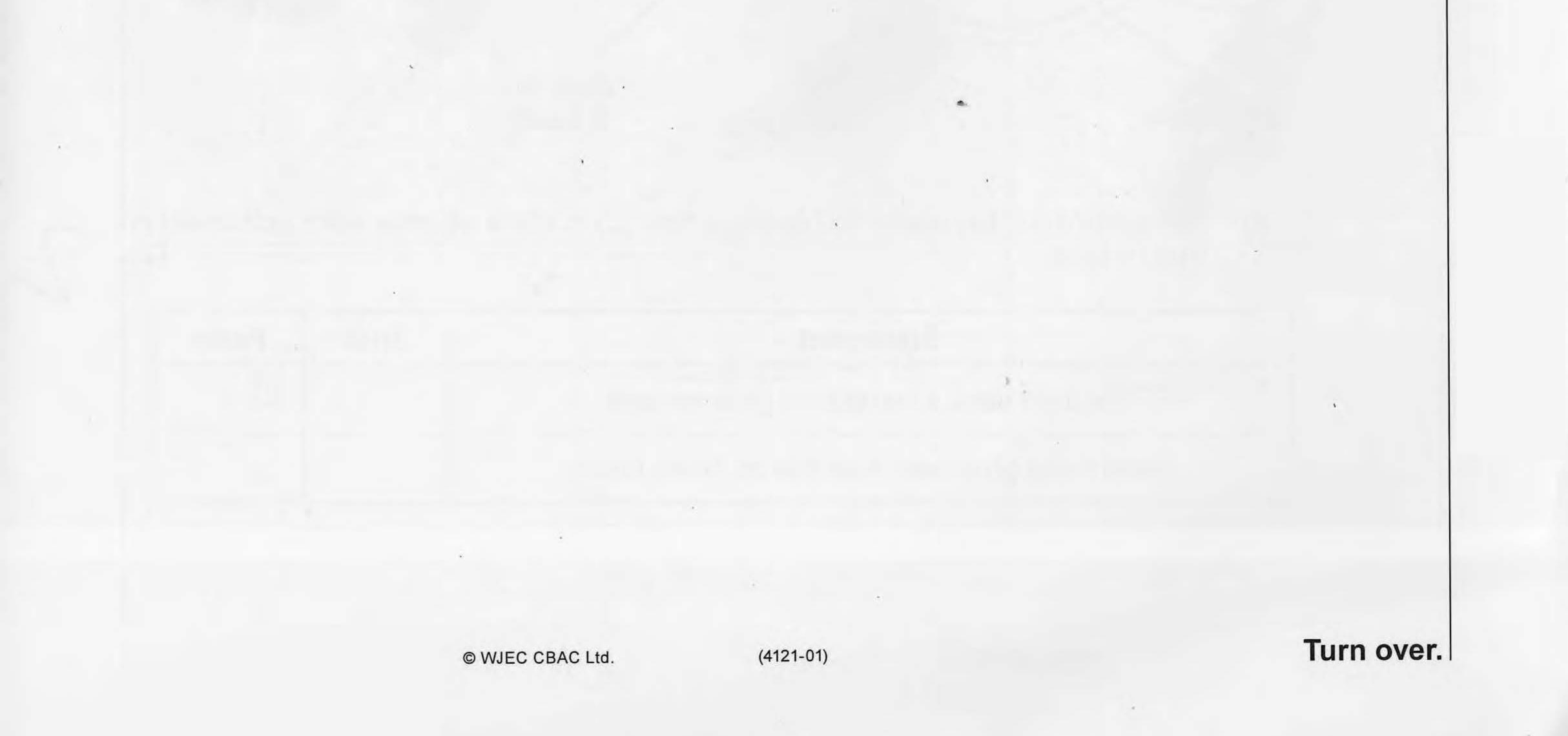
(c) The image below shows an automated final function test being carried out at the end of the assembly process.





Explain how automating the test procedure benefits the manufacturer.

It is more accurate to test thing things 40eg is quicker and chaper than using a human. Also data can be checked so any derault is easily picked up.



Section B

Marked out of 60

60 minutes

4

- This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks. 5.
 - Study the images of a wave soldering machine shown below. (a)

Wave Soldering Machine	Diagram of Wave Soldering Machine	
	PCBs A B C	

Complete the table below by describing what happens to a PCB during the wave soldering process at stages A, B and C.

Stage	Description	
A	PCB's with components [2] are entered into the machine on the Convea Gelt	00
В	Flux is aplied to clean the [2] conection on the curcuit Gamered	
С	Solder is applied to all [2] the compenents on the curcuit boared	

Examiner only

(b) Explain why quality control checks are important to the manufacturer when producing products. [2]

ensures that all the parts of the proba en Cogethar. I & also ensures therford and not harma use

(c) The image below shows an automated final function test being carried out at the end of the assembly process.



Explain how automating the test procedure benefits the manufacturer. [2] 2 It is more accurate to test thing things with a pre programmed machine. For This used is quicker and chapter than using a human Also data can be checked so any default is easily picked up.

Examiner only

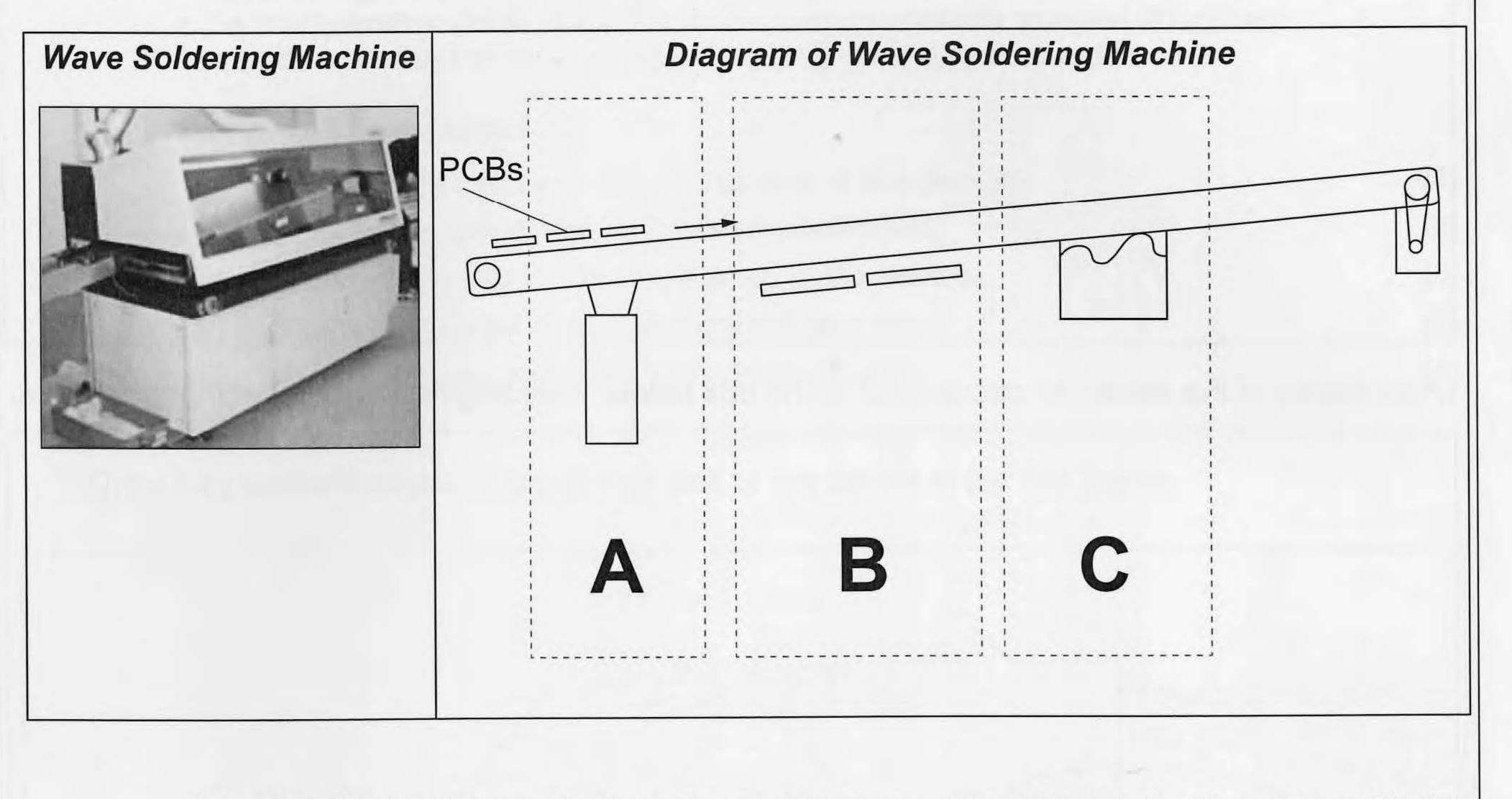
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Section B

Marked out of 60 60 minutes

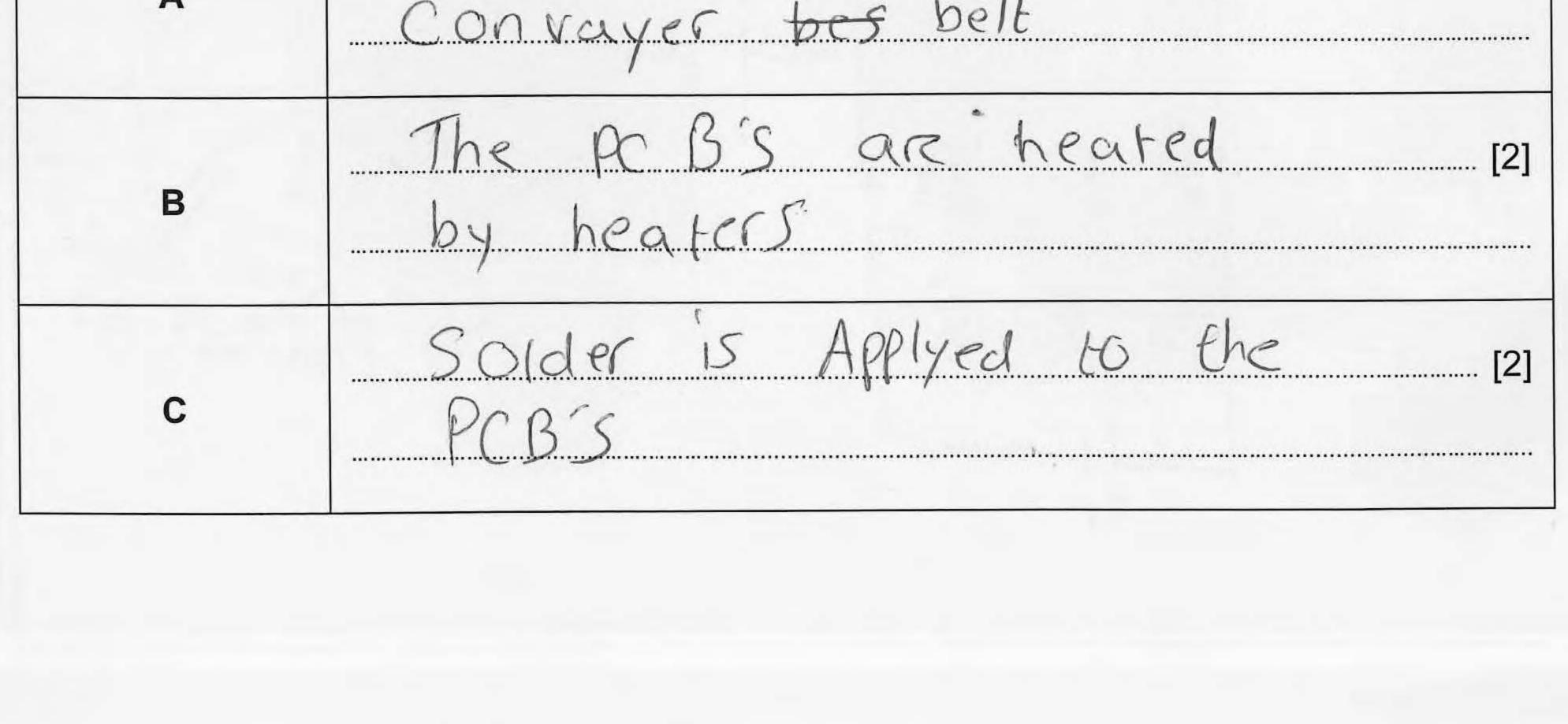
- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.



Examiner only

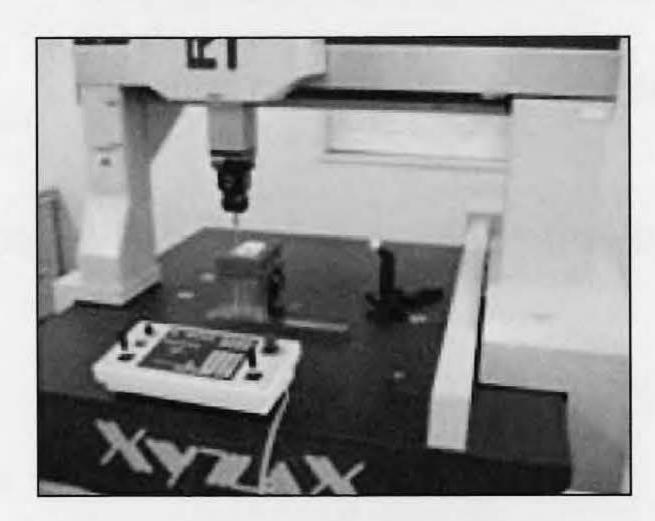
Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage	Description		
	PCB'S are moved along the [2		
Α	CONVERS Les belt		



(b) Explain why quality control checks are important to the manufacturer when producing products. <u>TO Make Spire the product works</u> <u>Correctly and that they can carry on</u> <u>Remarking the product at a good Quality</u> (c) The image below shows an automated final function test being carried out at the end of

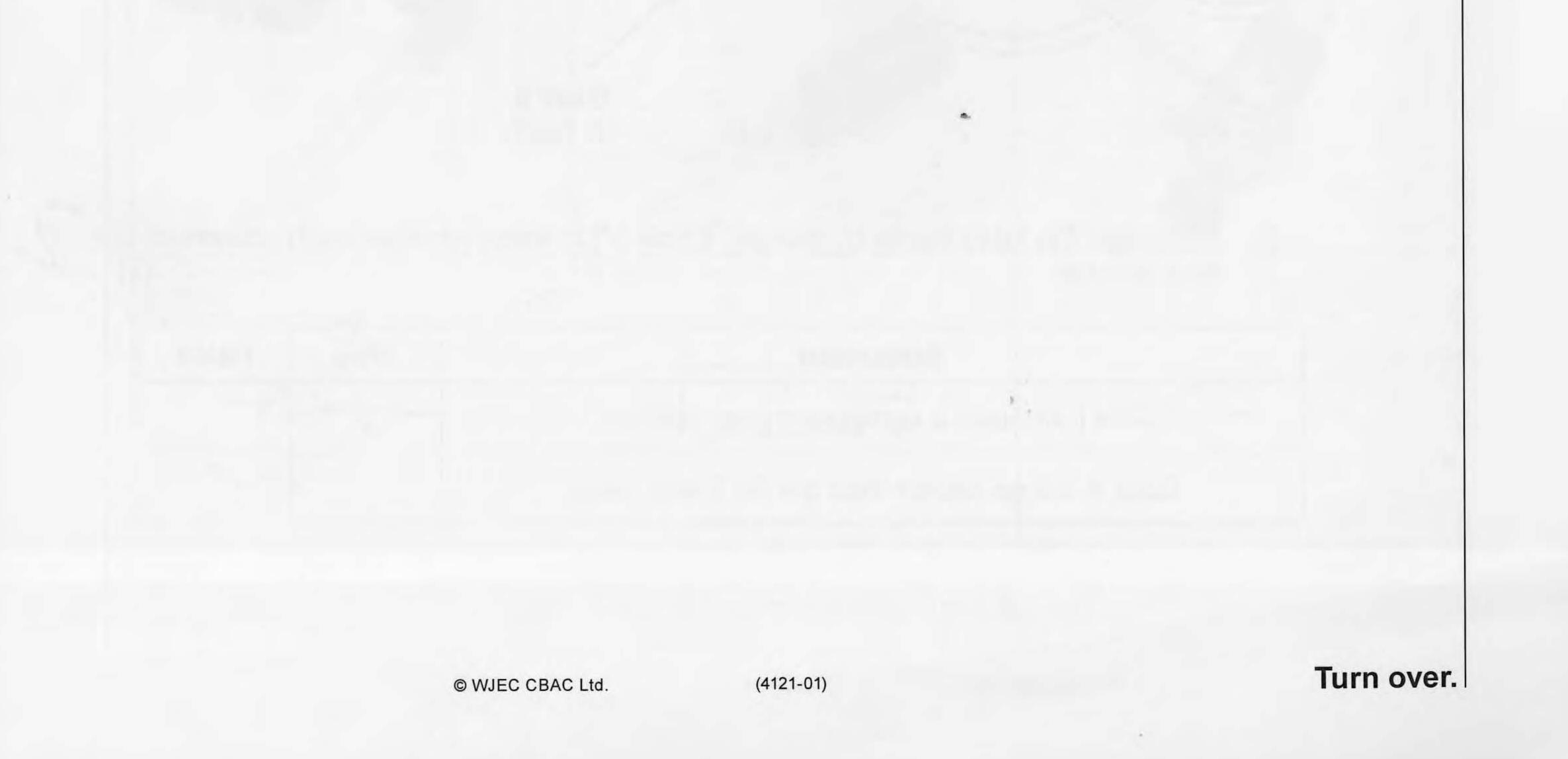
(c) The image below shows an automated final function test being carried out at the end of the assembly process.



11

Explain how automating the test procedure benefits the manufacturer. [2] So that they don't have to Fet a workers and is done a Constant high Quality.

Examiner



Section B

10

Marked out of 60

60 minutes

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Examiner only

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- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.

Wave Soldering Machine	Diagram of Wave Soldering Machine
	PCBs
	A B C

Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage	Description
A	PCB's are moved along the [2] Convayer bes belt
В	The PC B's are heated [2] by heaters
С	Solder is Applyed to the [2] PCB's

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(b) Explain why quality control checks are important to the manufacturer when producing products. [2]

11

Make Spire the product works 10 correctly and that they can carry on making the product at a good Quality

(c) The image below shows an automated final function test being carried out at the end of the assembly process.



Explain how automating the test procedure benefits the manufacturer. [2] Pay that they don't have to Rety workers and is done at a Con high quality. Stant

Examiner only

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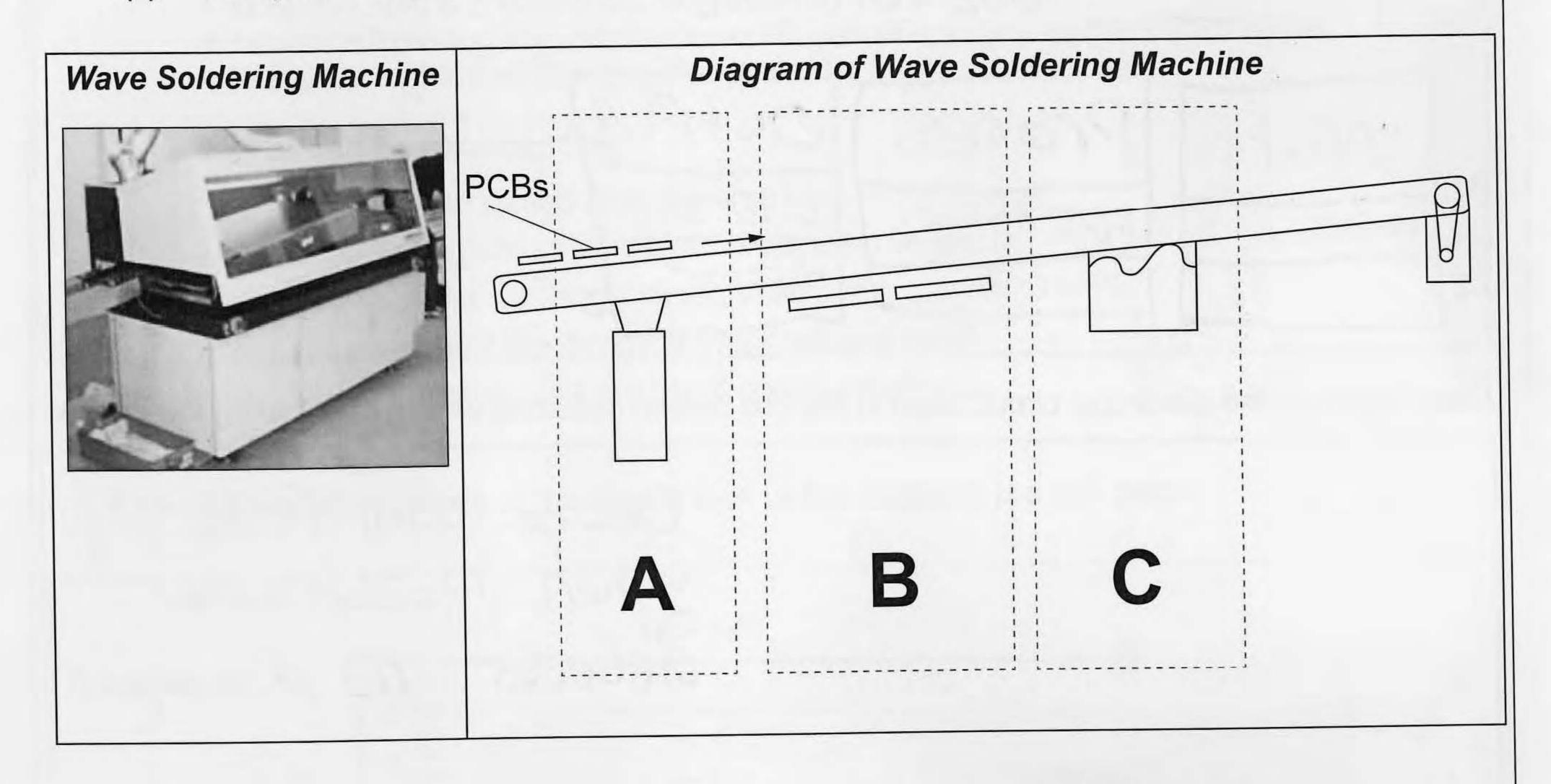
PCB sold good

Section B

Marked out of 60

60 minutes

- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.

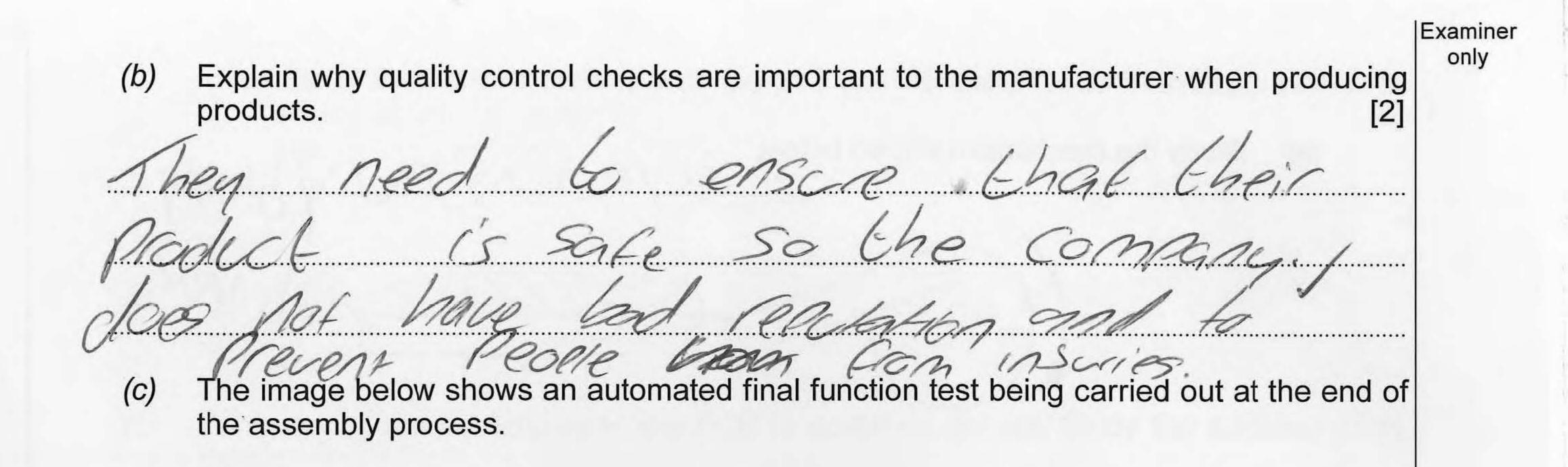


Examiner only

Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage	Description		
	pers will be populated		
Α	11. Canbalants		

IN ONE FO B





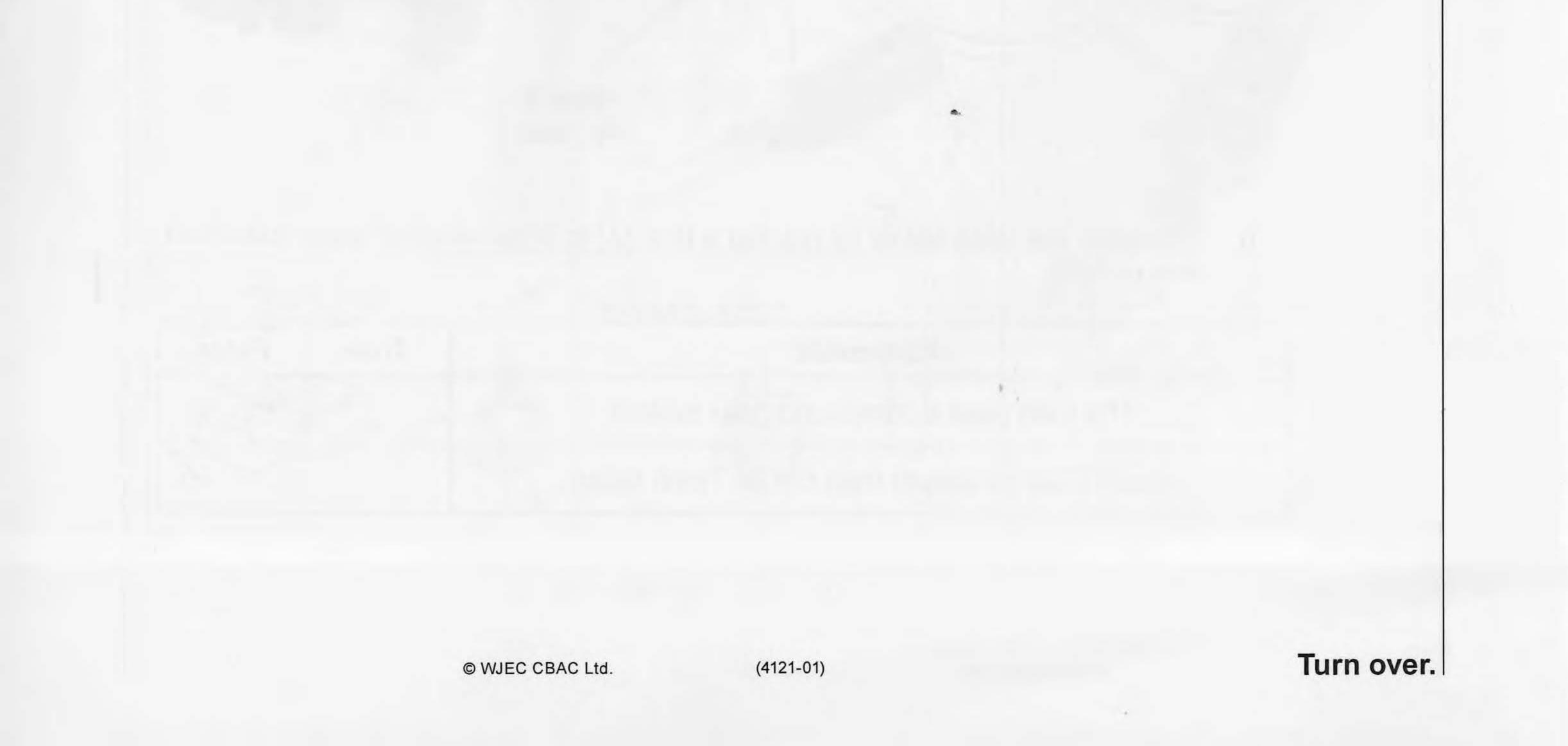


Explain how automating the test procedure benefits the manufacturer.

The products design will be more accurate than by hand, manufacturer doesn't have to employ people to flo

[2]

4121 0100



PCB sold good

Examiner only

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Section B

Marked out of 60

60 minutes

- 5. This question is about Commercial Manufacturing Processes. It is worth a total of 10 marks.
 - (a) Study the images of a wave soldering machine shown below.

Wave Soldering Machine	Diagram of Wave Soldering Machine
	PCBs A B C

Complete the table below by describing what happens to a PCB during the wave soldering process at stages **A**, **B** and **C**.

Stage	Description
A	PCB will be populated [2] with components
В	PCB companents will be [2] Soldered
с	PCB will be left to Cool [2]

Explain why quality control checks are important to the manufacturer when producing (b) products. [2]

100 SCP So 5 Safe many The image below shows an automated final function test being carried out at the end of the assembly process.

(C)



Explain how automating the test procedure benefits the manufacturer.

[2] products design Will be GCZ al 6

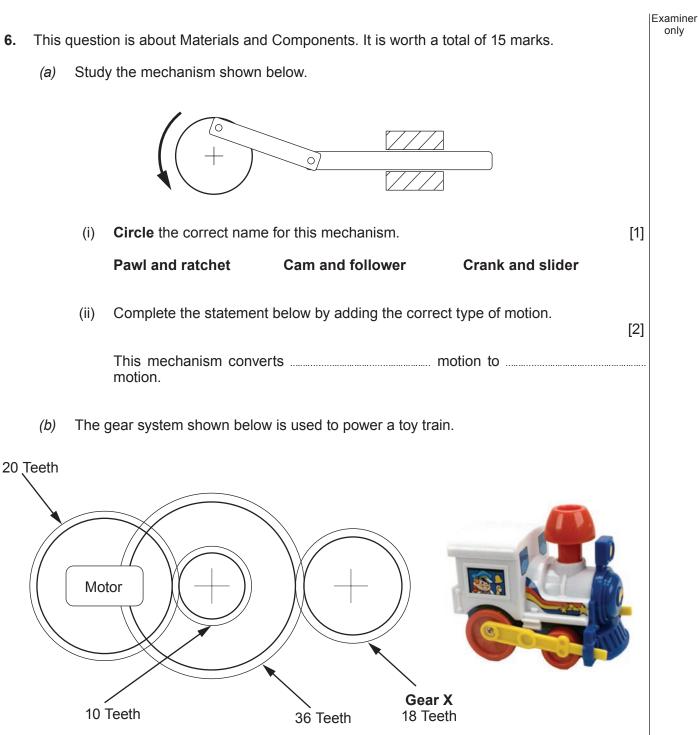
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Examiner only

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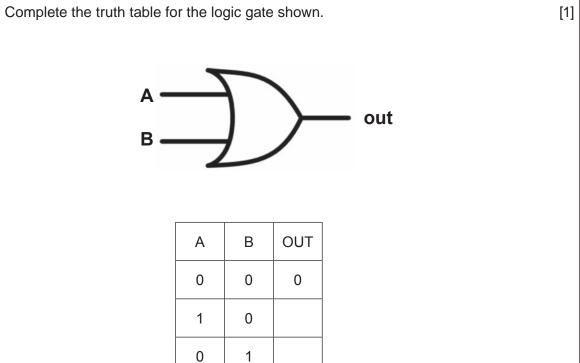


(i) Complete the table below by placing a tick (✓) to show whether each statement is true or false. [2]

Statement		False
The train uses a compound gear system.		
Gear X will go slower than the 36 Teeth Gear.		

Examiner Calculate the rotational velocity (RV) of Gear X when the motor rotates at 20rpm. (ii) (Show all your workings.) [3] Components are soldered onto the PCB to construct circuits. Study the soldered joints (C) below. Log Solder Copper track Π PCB Component Soldered joint A Soldered joint B Soldered joint C State which joint is soldered correctly: (i) [1] (ii) Describe what has caused the solder to take the shape shown in joint A. [2] (d) Complete the table by sketching the correct symbol for **each** electronic component. [3]

only



1

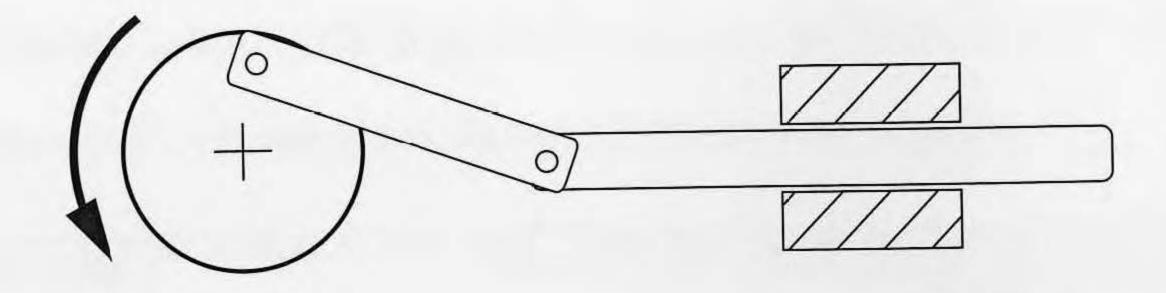
1

(e)

Examiner only

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- 6. This question is about Materials and Components. It is worth a total of 15 marks.
 - (a) Study the mechanism shown below.



(i) Circle the correct name for this mechanism.

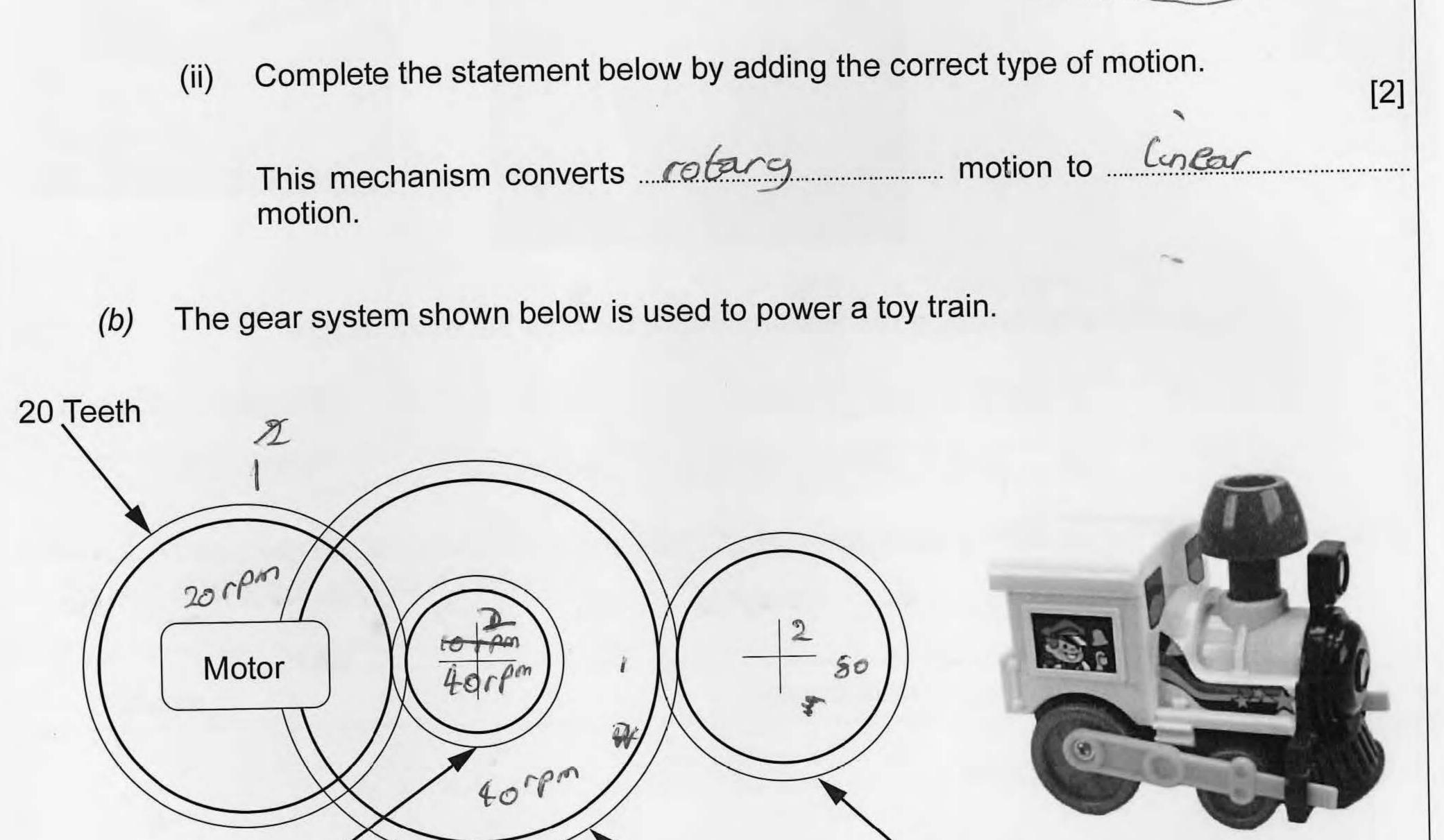
Pawl and ratchet

Cam and follower

Crank and slider

Examiner only

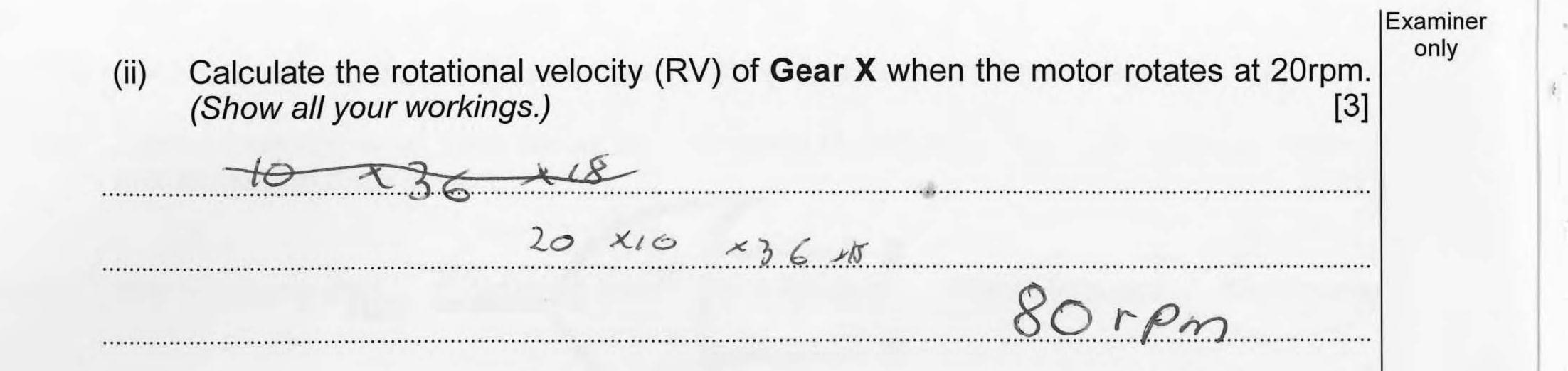
[1]



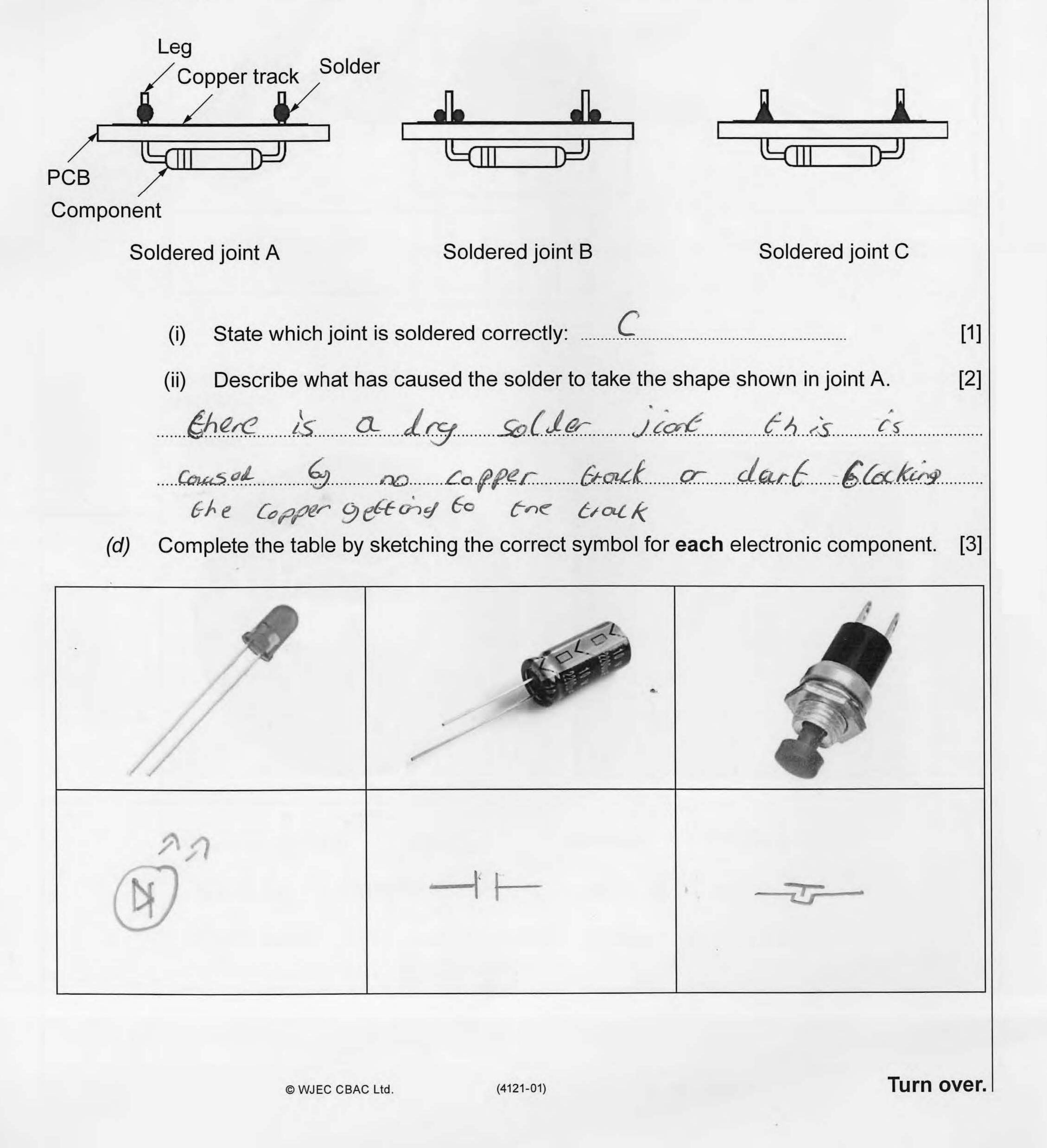


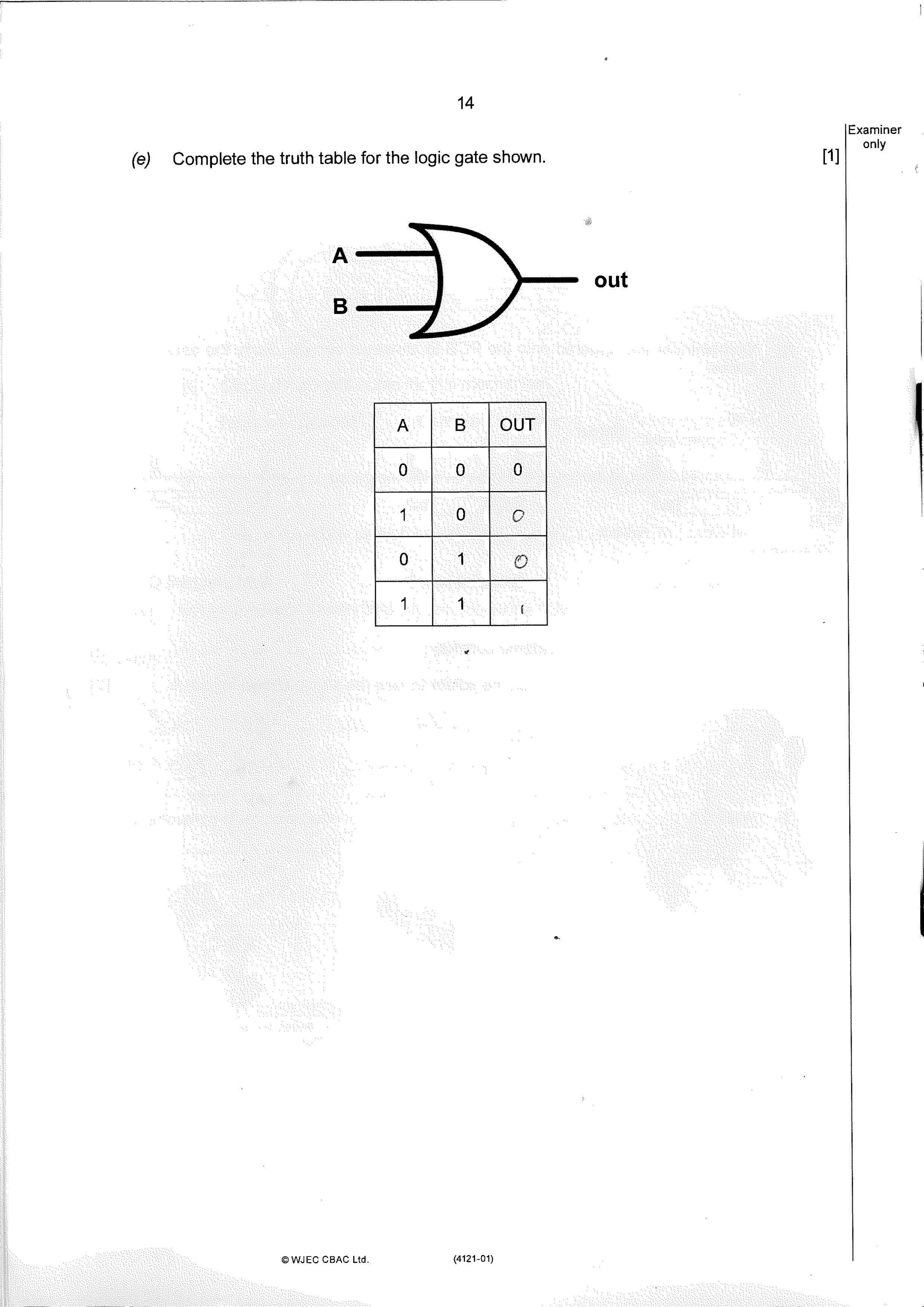
(i) Complete the table below by placing a tick (✓) to show whether each statement is true or false.

Statement	True	False
The train uses a compound gear system.	/	
Gear X will go slower than the 36 Teeth Gear.		



(c) Components are soldered onto the PCB to construct circuits. Study the soldered joints below.





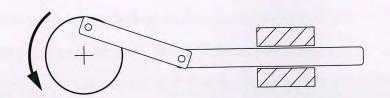
Examiner only

[1]

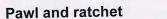
[2]

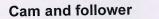
Crank and slider

- 6. This question is about Materials and Components. It is worth a total of 15 marks.
 - (a) Study the mechanism shown below.

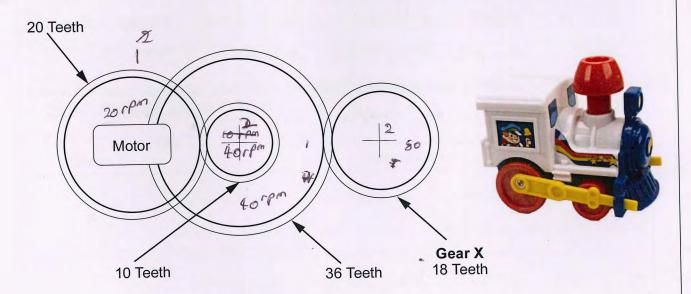


(i) **Circle** the correct name for this mechanism.





- (ii) Complete the statement below by adding the correct type of motion.
 - This mechanism converts rotary motion to Concar motion.
- (b) The gear system shown below is used to power a toy train.



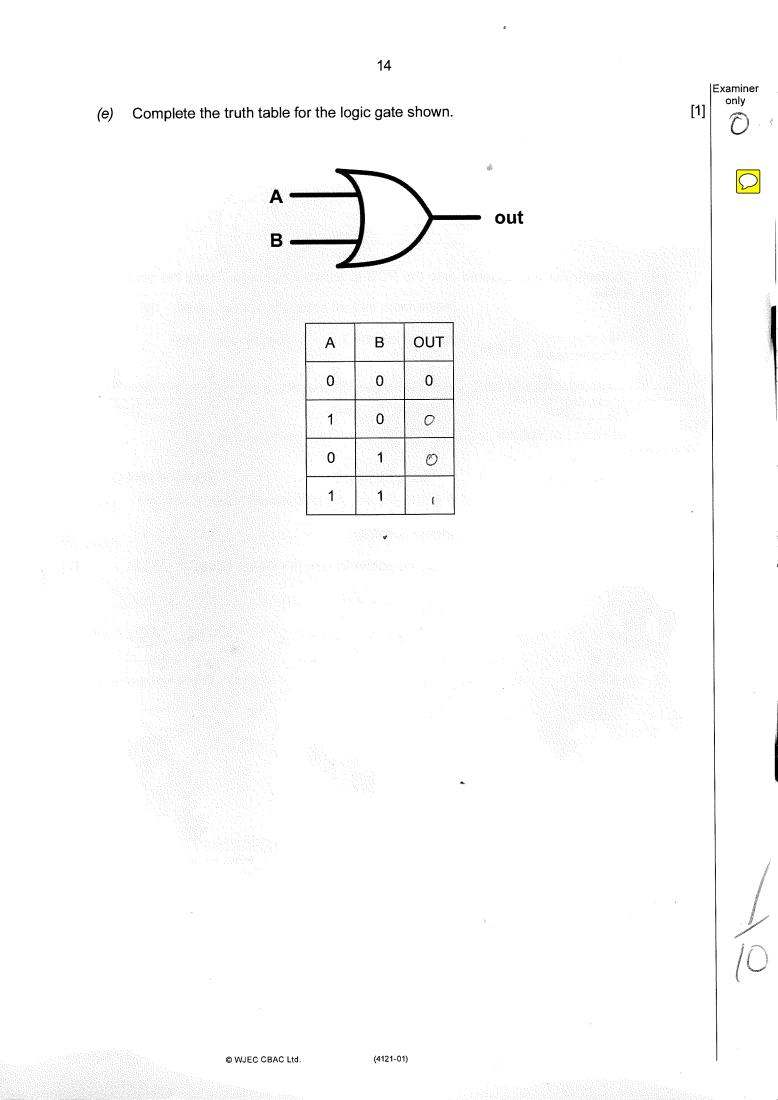
(i) Complete the table below by placing a tick (✓) to show whether each statement is true or false.

Statement	True	False
The train uses a compound gear system.	/	
Gear X will go slower than the 36 Teeth Gear.		/

Examiner only Calculate the rotational velocity (RV) of Gear X when the motor rotates at 20rpm. (ii) (Show all your workings.) [3] 736+18 20 X10 x36 15 80 rpm Components are soldered onto the PCB to construct circuits. Study the soldered joints (c) below. Leg Solder Copper track PCB Component Soldered joint C Soldered joint A Soldered joint B State which joint is soldered correctly: [1] (i) [2] Describe what has caused the solder to take the shape shown in joint A. (ii) there is a dry solder just this is coused by no copper track or dart blacking the copper getting to the track Complete the table by sketching the correct symbol for each electronic component. [3] (d)

13

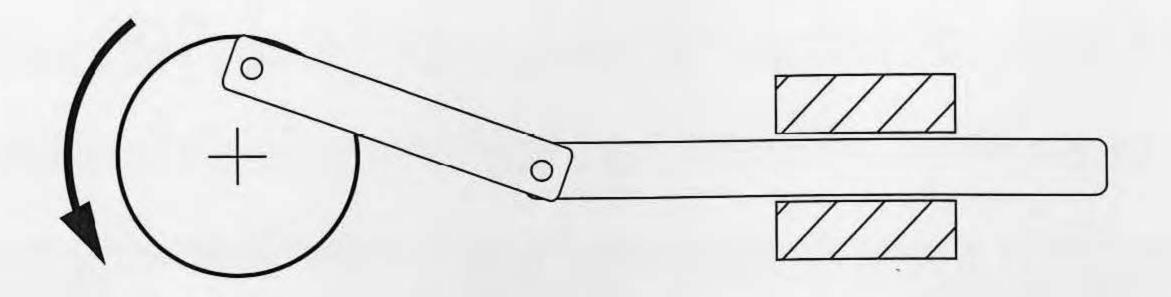
Turn over.



3

- 6. This question is about Materials and Components. It is worth a total of 15 marks.
 - (a) Study the mechanism shown below.

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(i) **Circle** the correct name for this mechanism.

Pawl and ratchet C

Cam and follower

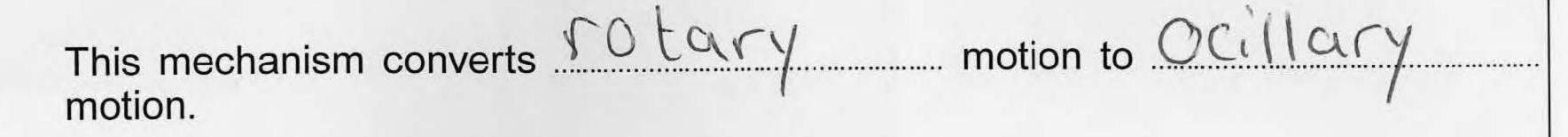
Crank and slider

Examiner only

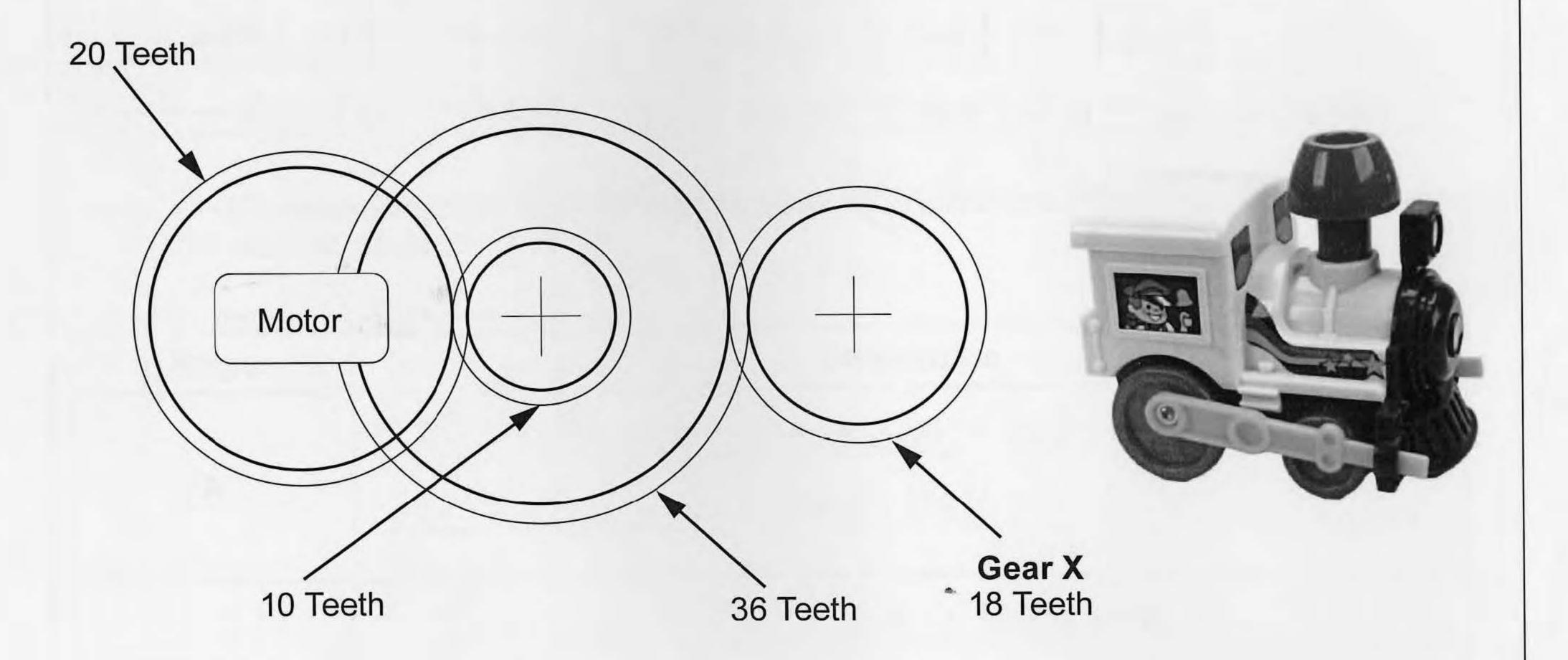
[1]

[2]

(ii) Complete the statement below by adding the correct type of motion.

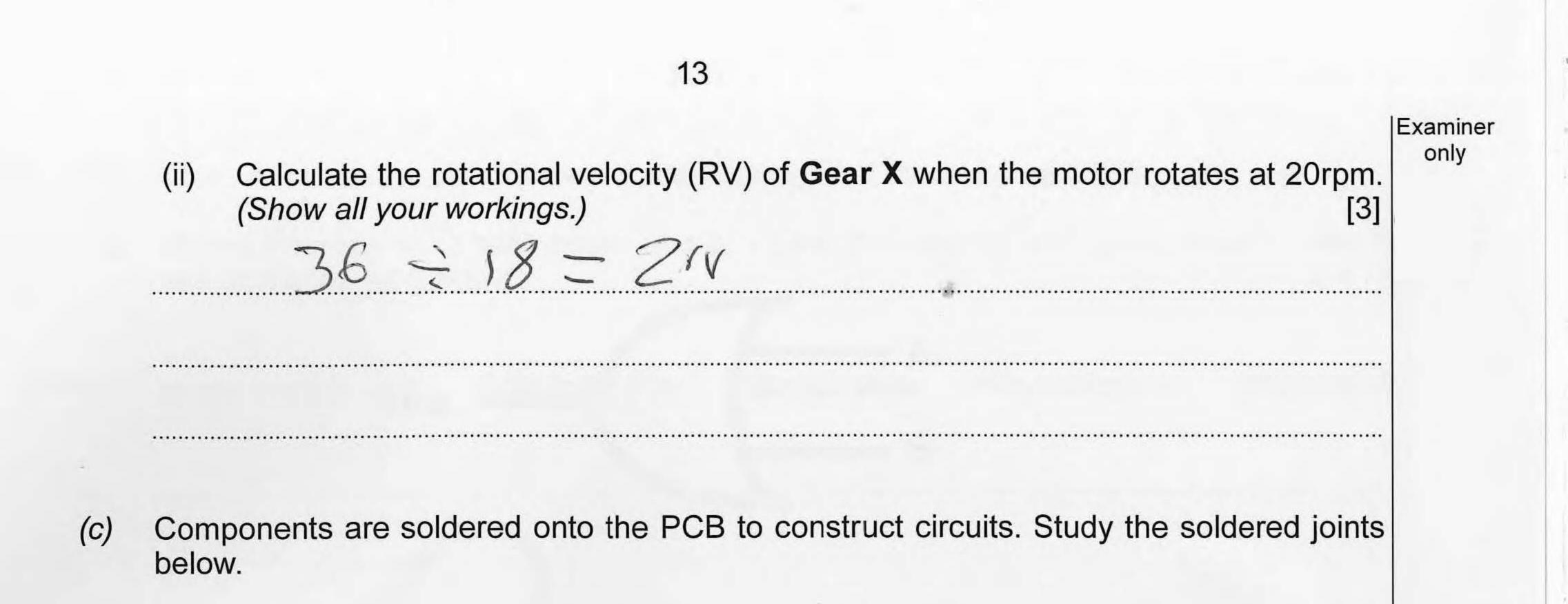


(b) The gear system shown below is used to power a toy train.



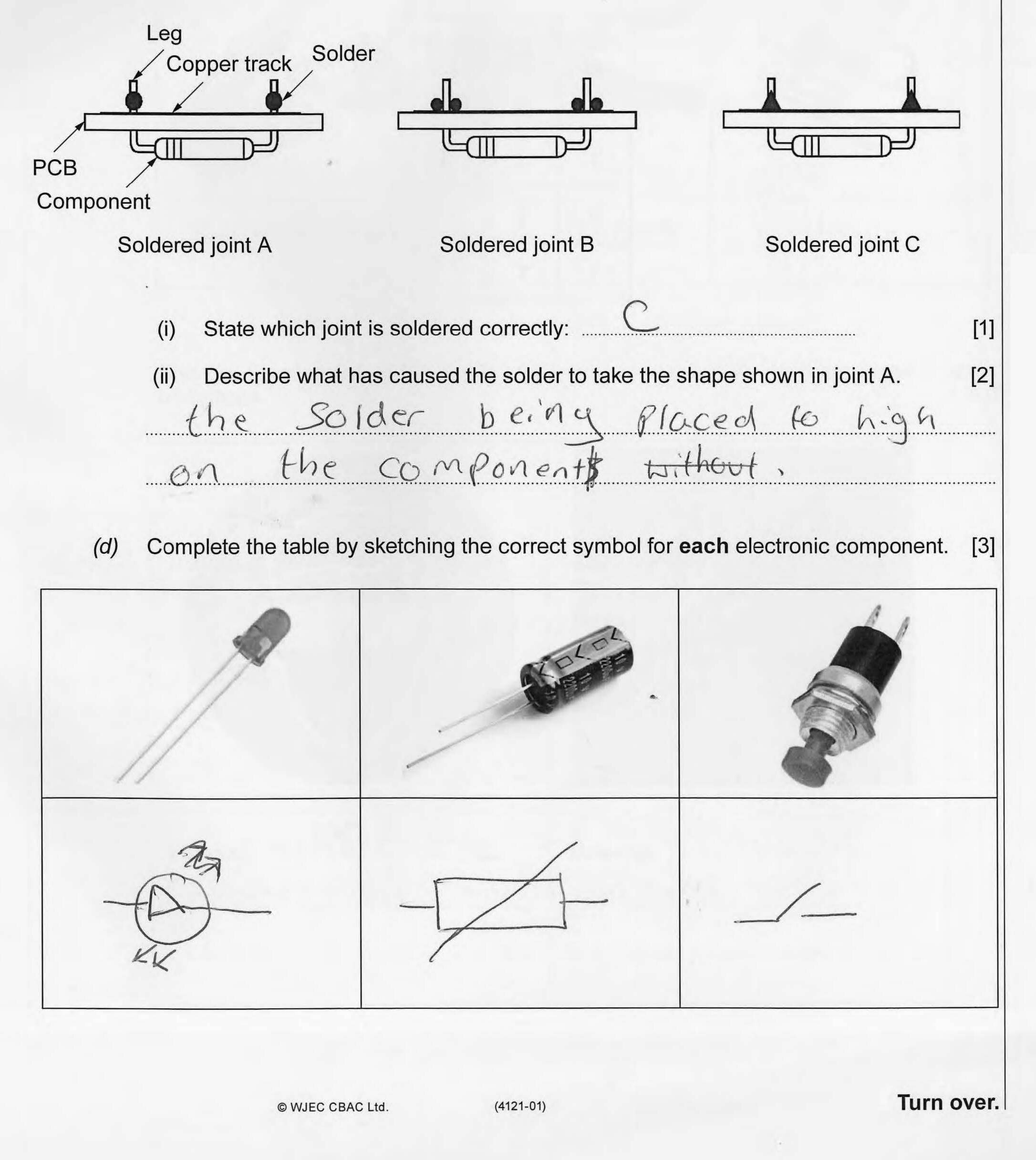
(i) Complete the table below by placing a tick (1) to show whether each statement is true or false.

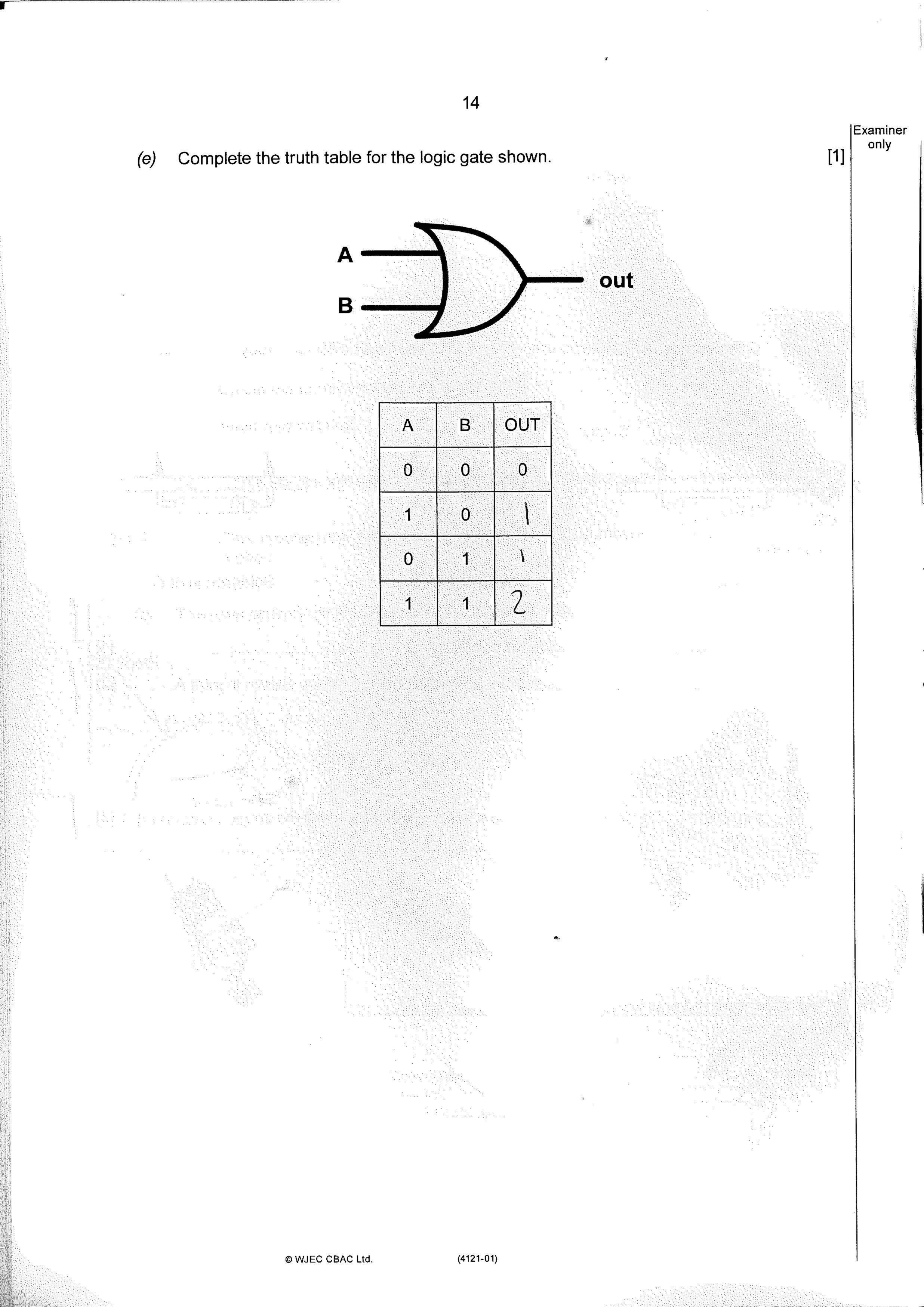
Statement	True	False
The train uses a compound gear system.	1	
Gear X will go slower than the 36 Teeth Gear.		1



1.1

1





This question is about Materials and Components. It is worth a total of 15 marks.

6.

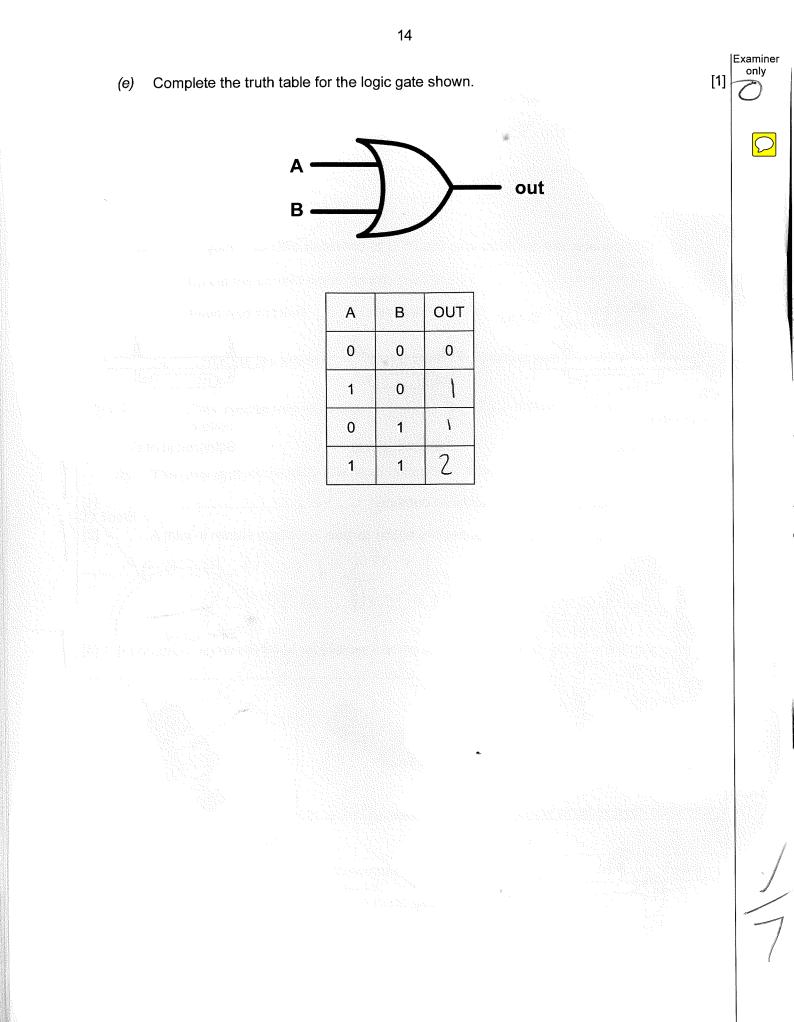
Examiner only

Study the mechanism shown below. (a)0 [1] Circle the correct name for this mechanism. (i) **Crank and slider Cam and follower Pawl and ratchet** Complete the statement below by adding the correct type of motion. (ii) [2] This mechanism converts rotary motion to Ocillar motion. The gear system shown below is used to power a toy train. (b) 20 Teeth Motor Gear X 10 Teeth 18 Teeth 36 Teeth Complete the table below by placing a tick (\checkmark) to show whether each statement is (i) [2] true or false. True False Statement

Examiner only Calculate the rotational velocity (RV) of Gear X when the motor rotates at 20rpm. (ii) (Show all your workings.) [3] 21V 18 Components are soldered onto the PCB to construct circuits. Study the soldered joints (c) below. Leg Solder Copper track П PCB Component Soldered joint A Soldered joint B Soldered joint C State which joint is soldered correctly: [1] (i) Describe what has caused the solder to take the shape shown in joint A. [2] (ii) being placed Solder 60 20 the CO mponents without Complete the table by sketching the correct symbol for each electronic component. (d)[3]

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Turn over.

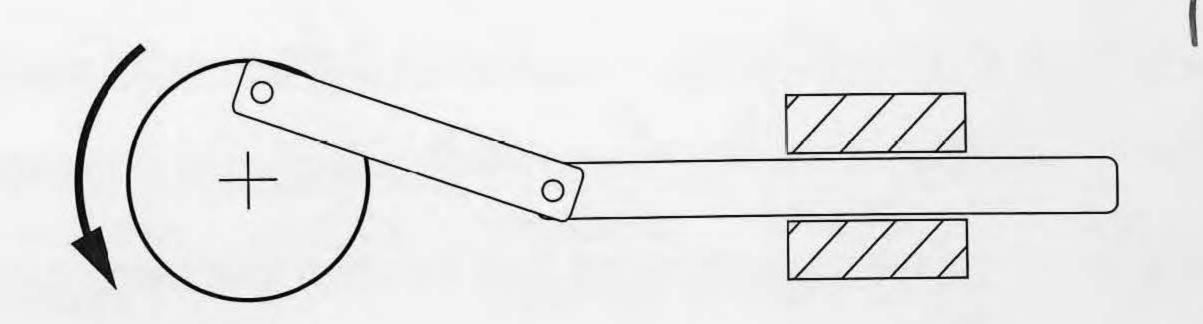


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3

- 6. This question is about Materials and Components. It is worth a total of 15 marks.
 - (a) Study the mechanism shown below.

Pawl and ratchet



Cam and follower

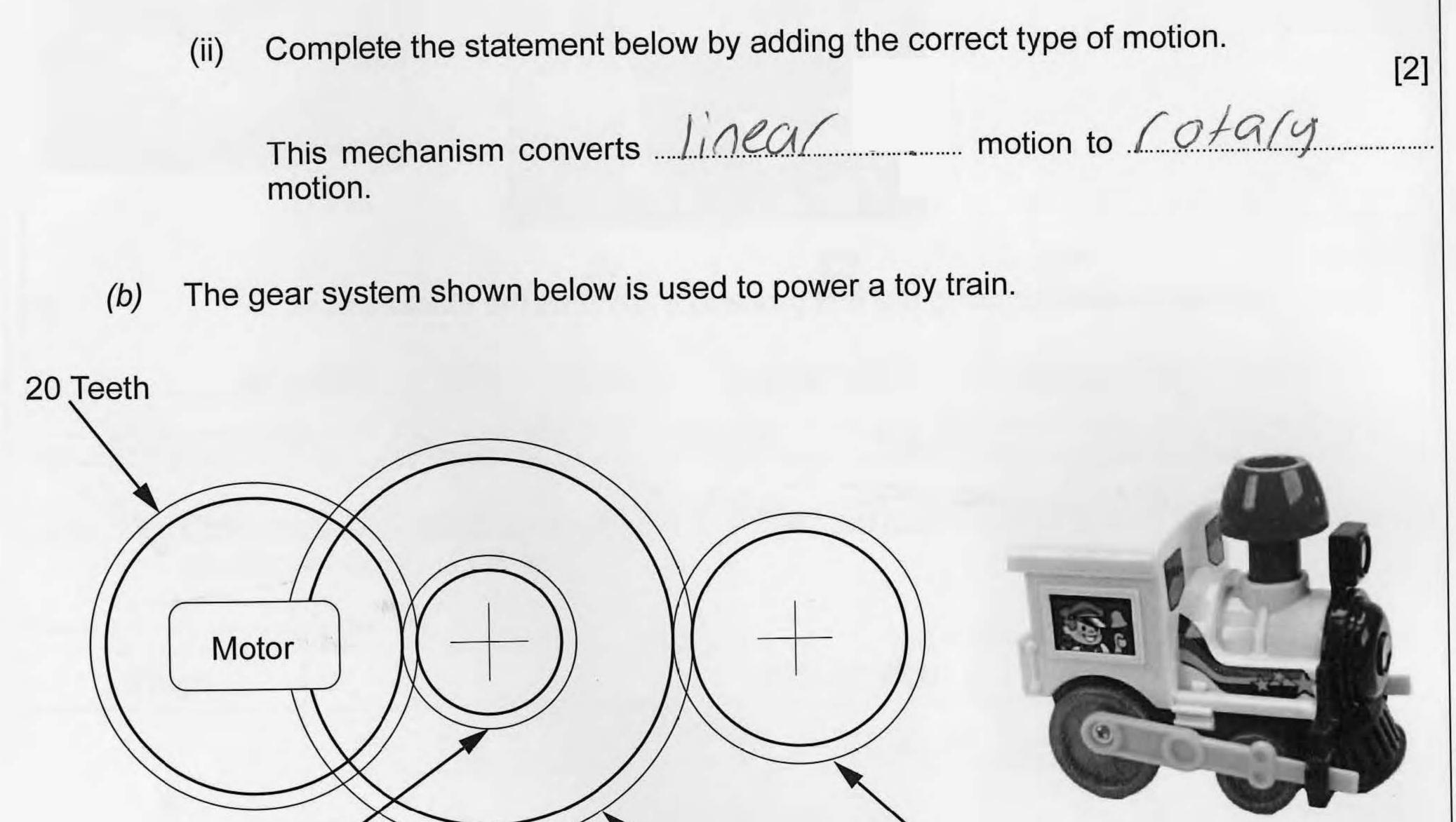
(i) Circle the correct name for this mechanism.

Crank and slider

1 non

Examiner only

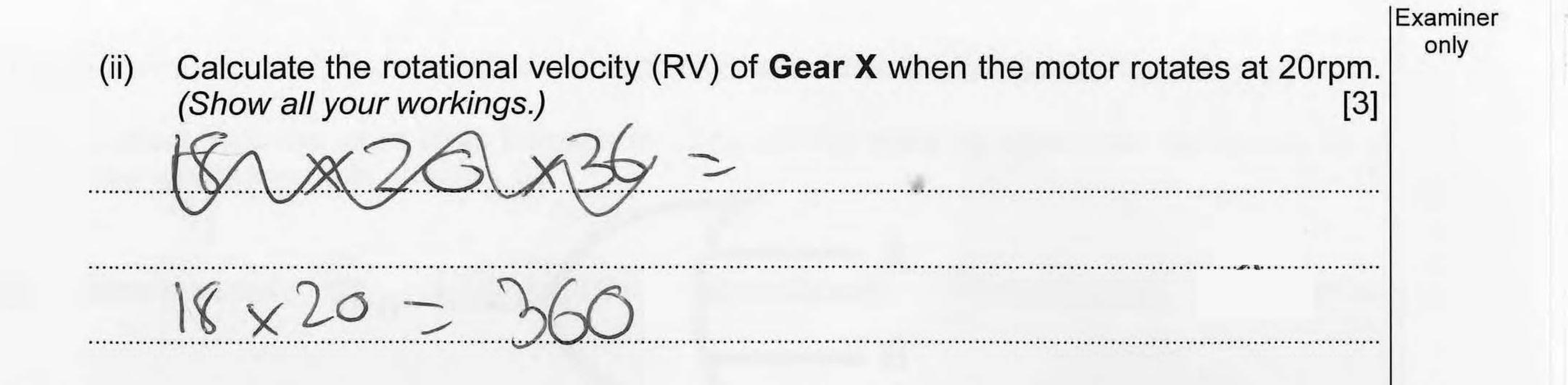
[1]





(i) Complete the table below by placing a **tick** (\checkmark) to show whether each statement is true or false. [2]

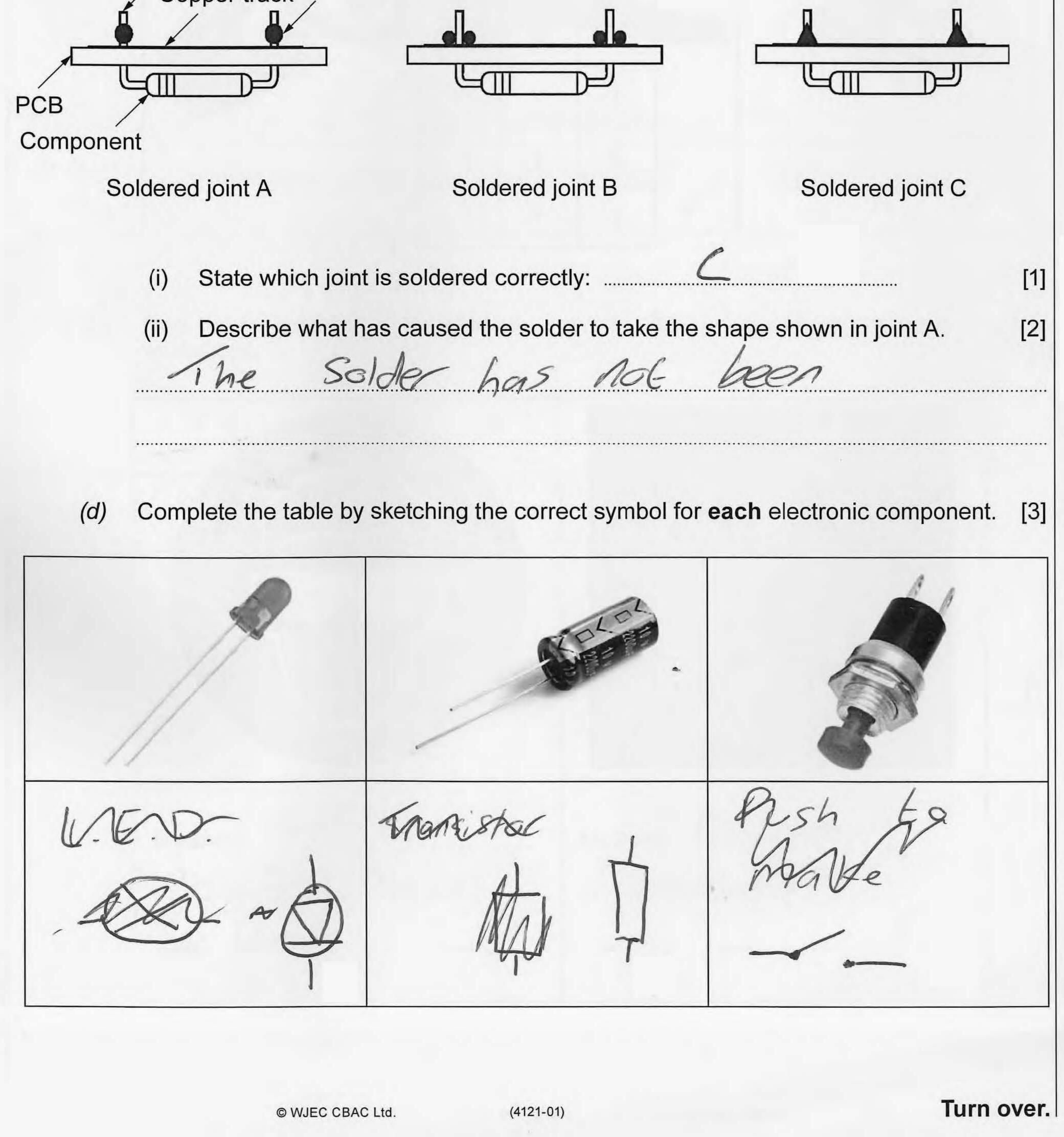
Statement	True	False
The train uses a compound gear system.		~
Gear X will go slower than the 36 Teeth Gear.		



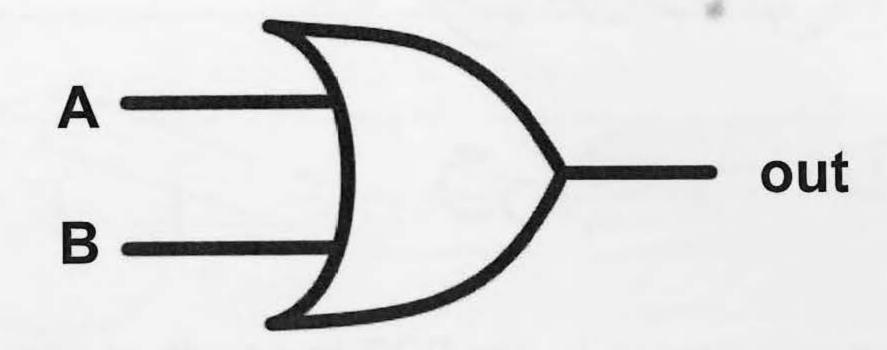
(c) Components are soldered onto the PCB to construct circuits. Study the soldered joints below.

13

Leg / Copper track Solder



(e) Complete the truth table for the logic gate shown.



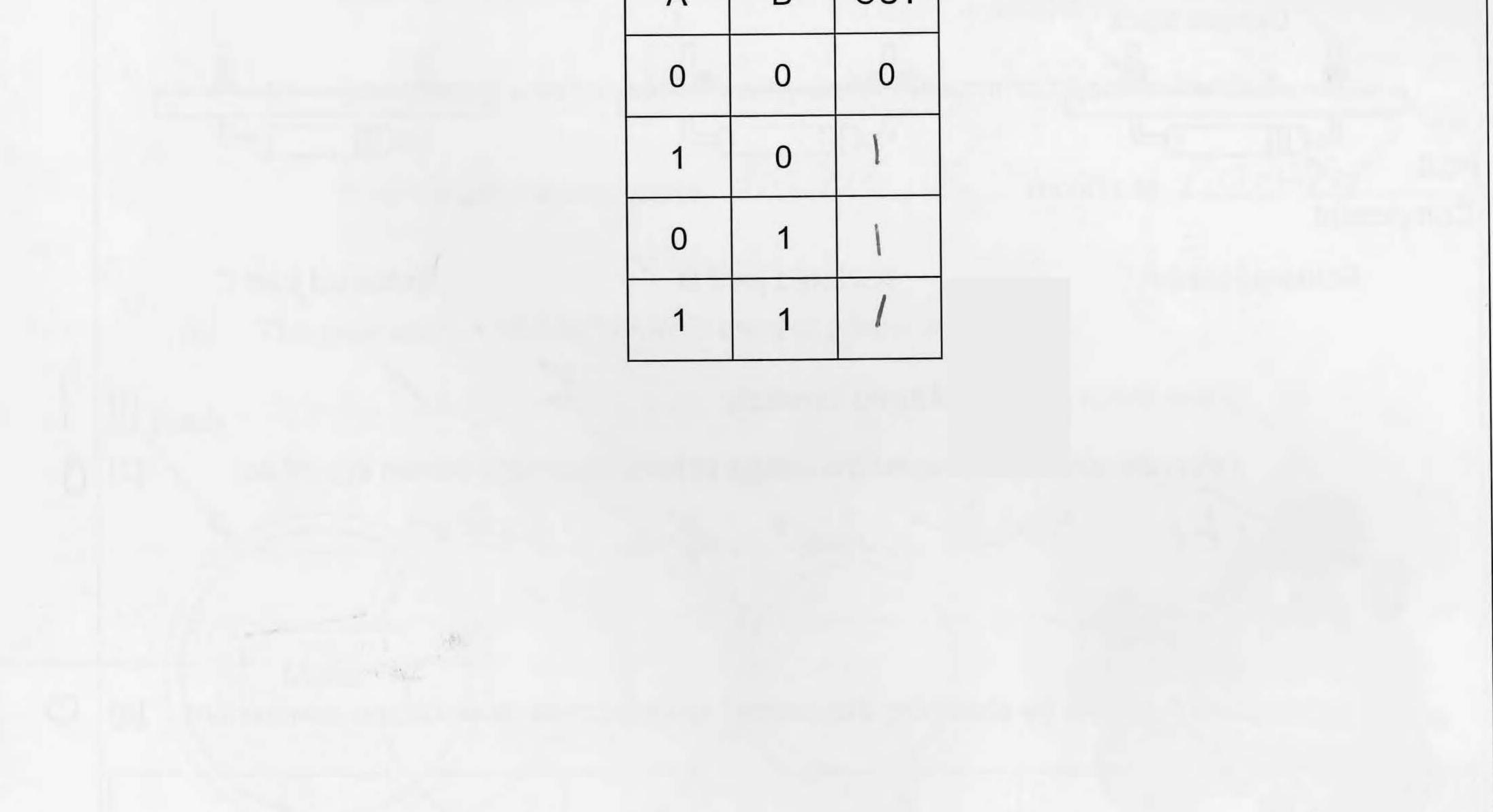
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Examiner only

[1]



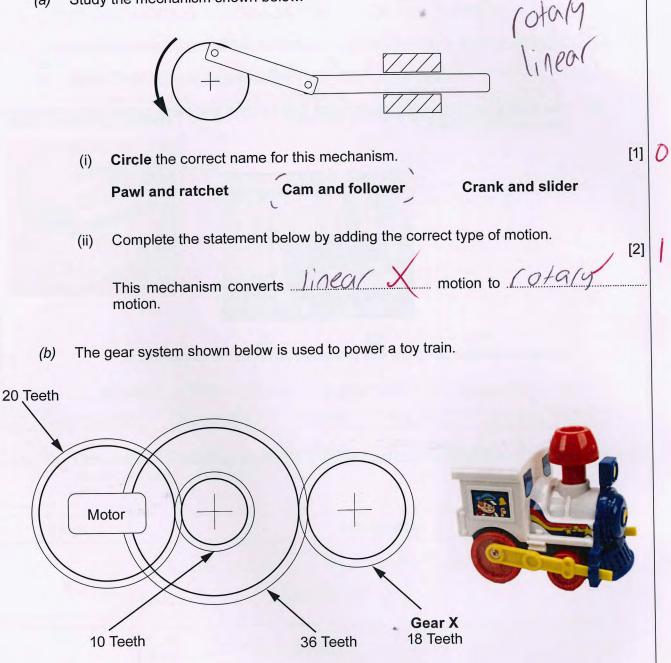


Examiner only

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- 6. This question is about Materials and Components. It is worth a total of 15 marks.
 - (a) Study the mechanism shown below.



(i) Complete the table below by placing a tick (✓) to show whether each statement is true or false.

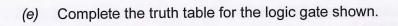
Statement	True	False
The train uses a compound gear system.		× x
Gear X will go slower than the 36 Teeth Gear.		

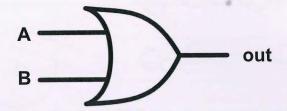
Examiner only Calculate the rotational velocity (RV) of Gear X when the motor rotates at 20rpm. (ii) (Show all your workings.) [3] 0 2 0 Components are soldered onto the PCB to construct circuits. Study the soldered joints (c) below. Leg Solder Copper track П PCB Component Soldered joint A Soldered joint B Soldered joint C State which joint is soldered correctly: (i) [1] (ii) Describe what has caused the solder to take the shape shown in joint A. [2] 0 Solder has not (d)0 Complete the table by sketching the correct symbol for each electronic component. [3] Engraistac

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Turn over.

[1]

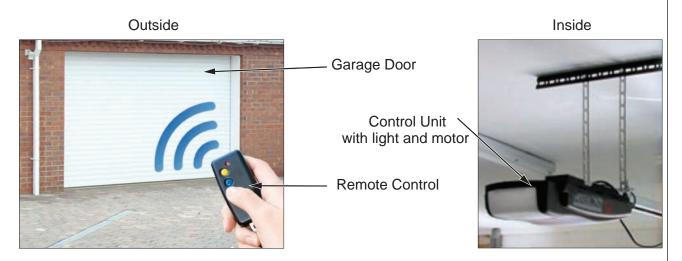




14

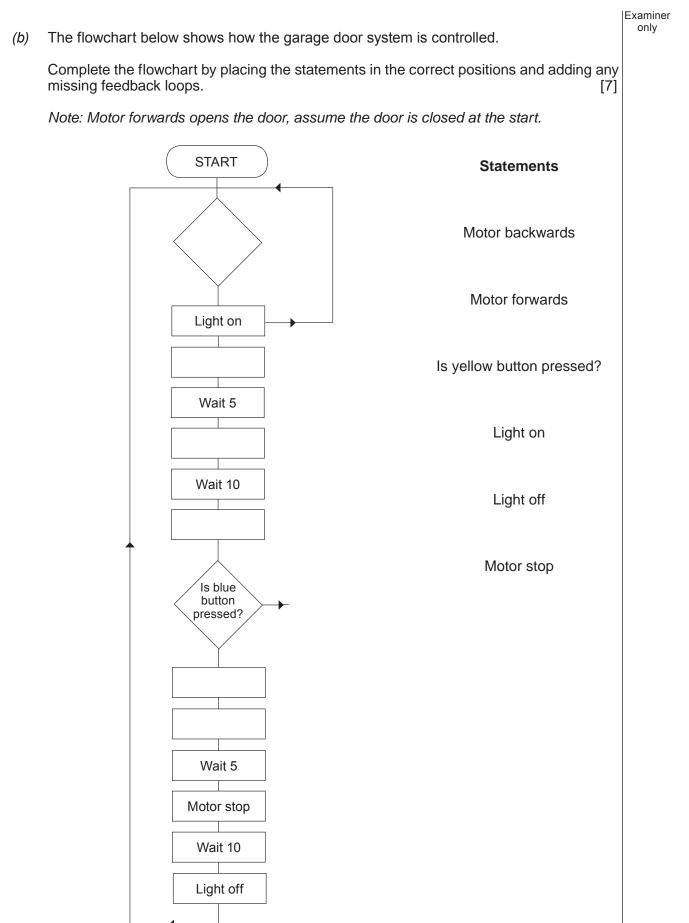
A	В	OUT
0	0	0
1	0	1
0	1	١
1	1	1

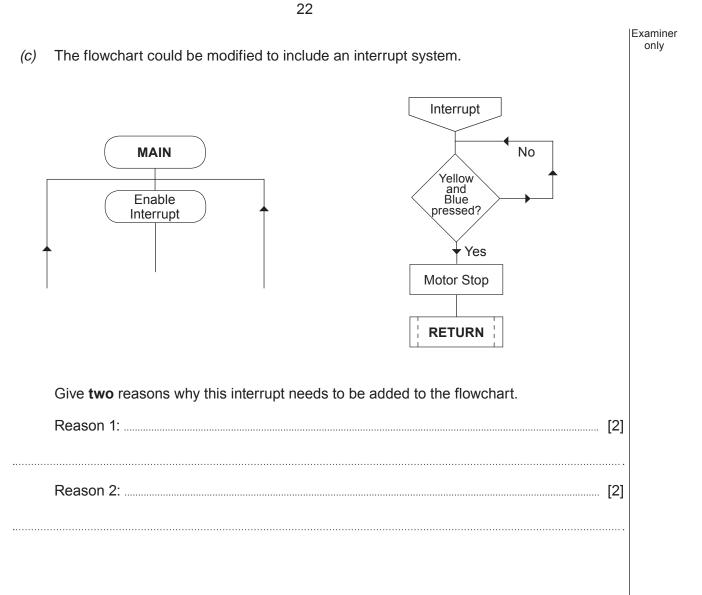
- 8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.
 - (a) The remote controlled automatic garage door below operates when a remote control is used.



When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

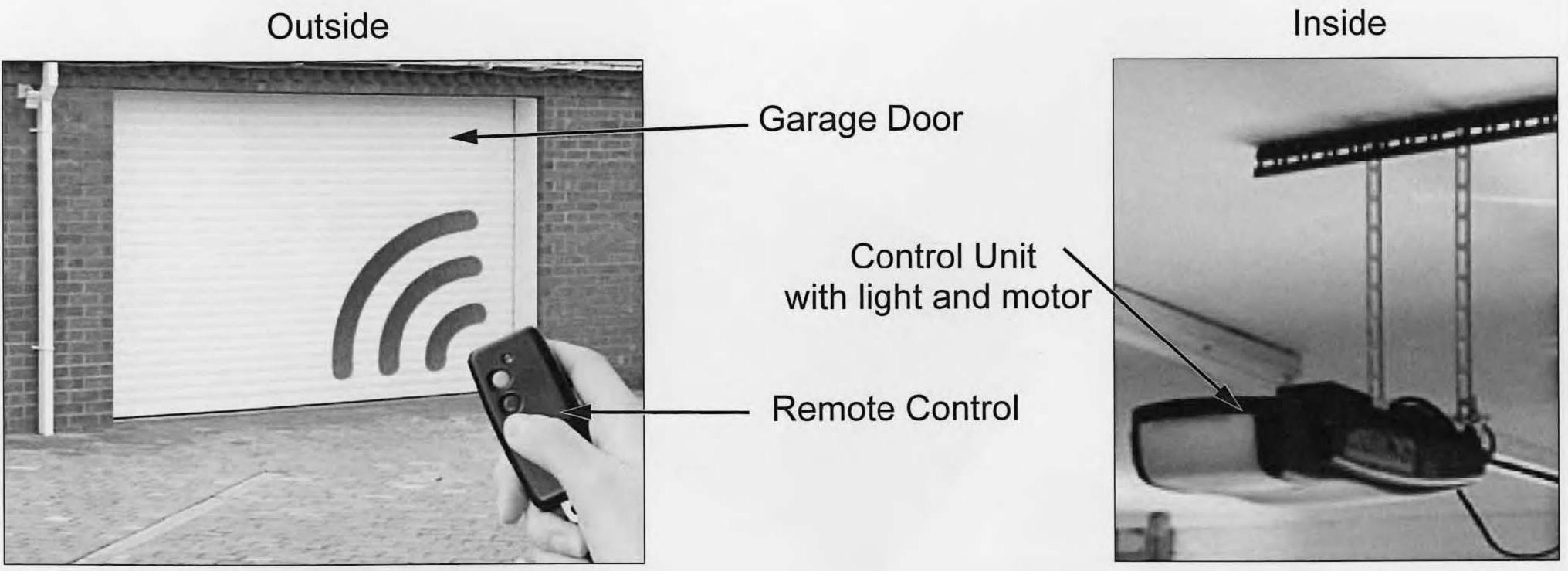
(i)	Name one input to the garage door system.	[1]
(ii)	Name one output to the garage door system.	[1]
(iii)	Describe the reason for the courtesy light on the Control Unit.	[2]





END OF PAPER

- This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks. 8.
 - The remote controlled automatic garage door below operates when a remote control is (a) used.



Examiner only

When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

[1] Name one input to the garage door system. (i) Remote con the remote [1] Name one output to the garage door system. (ii) Ehe motor opening the door Describe the reason for the courtesy light on the Control Unit. [2] (iii) This allows the user to see Since the units are mounted in the mu

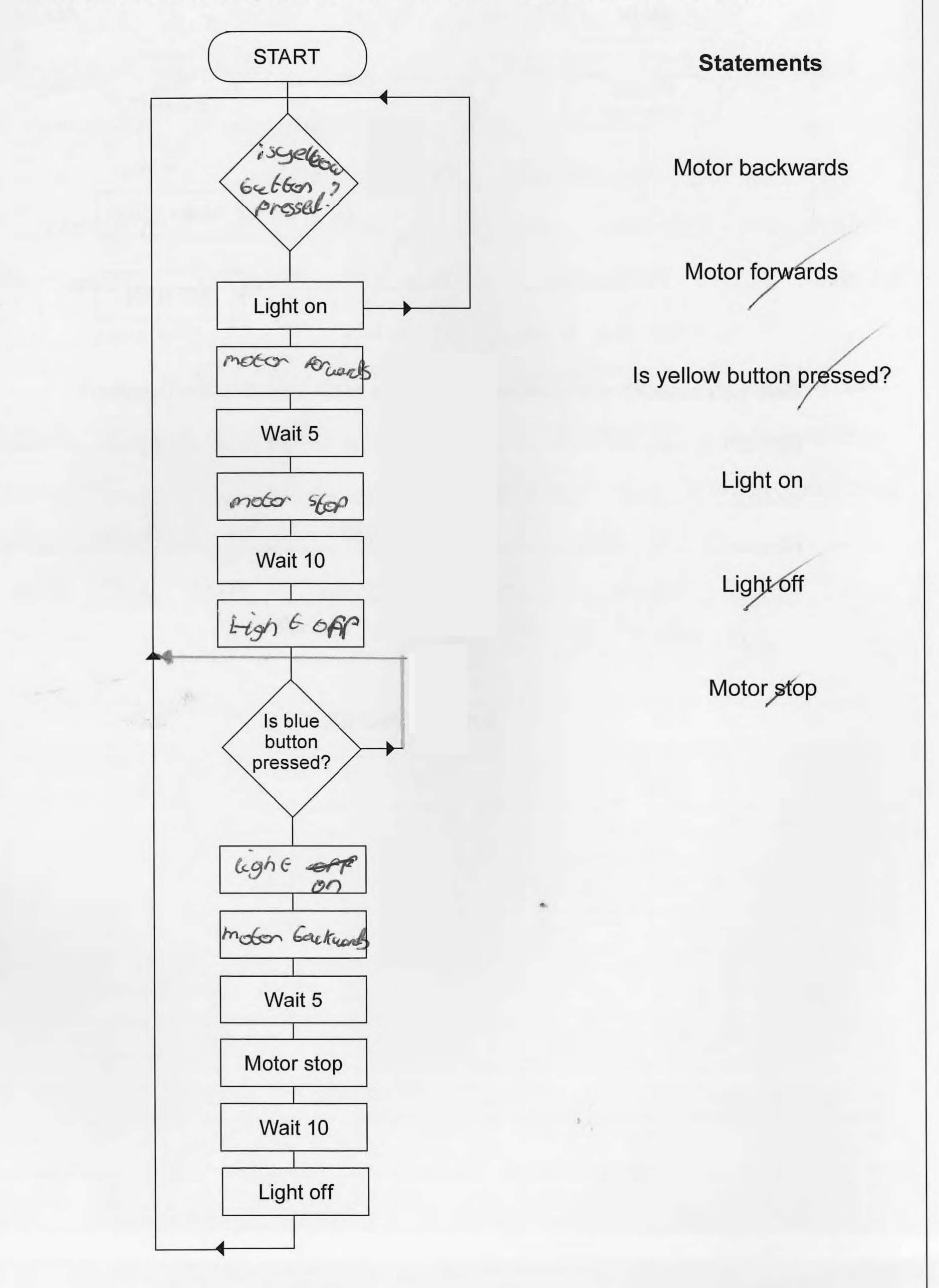
of the garage and this is where the light usally is . This the also nelps to save paver give the light will only be on when needed

(b) The flowchart below shows how the garage door system is controlled.

Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

31

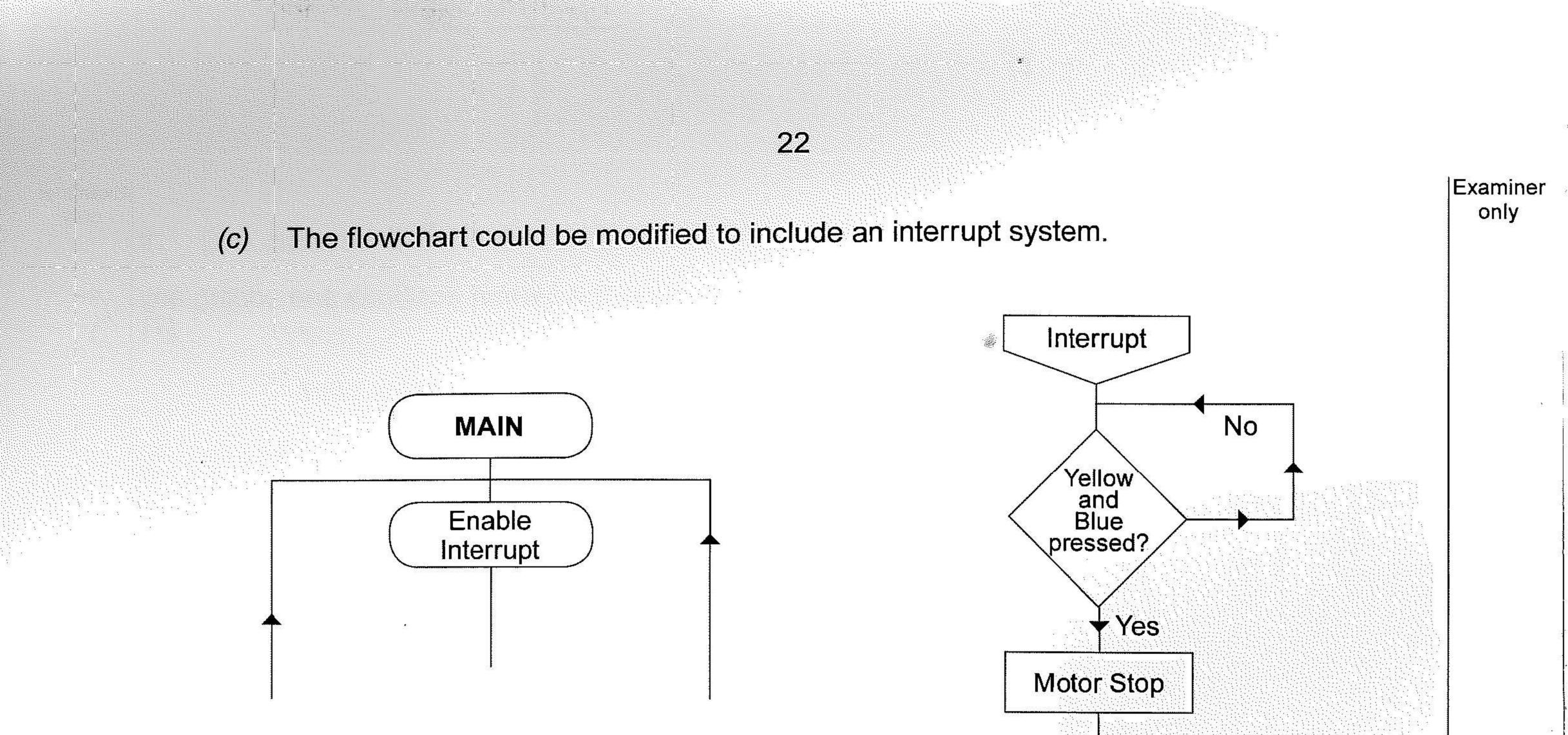
Note: Motor forwards opens the door, assume the door is closed at the start.



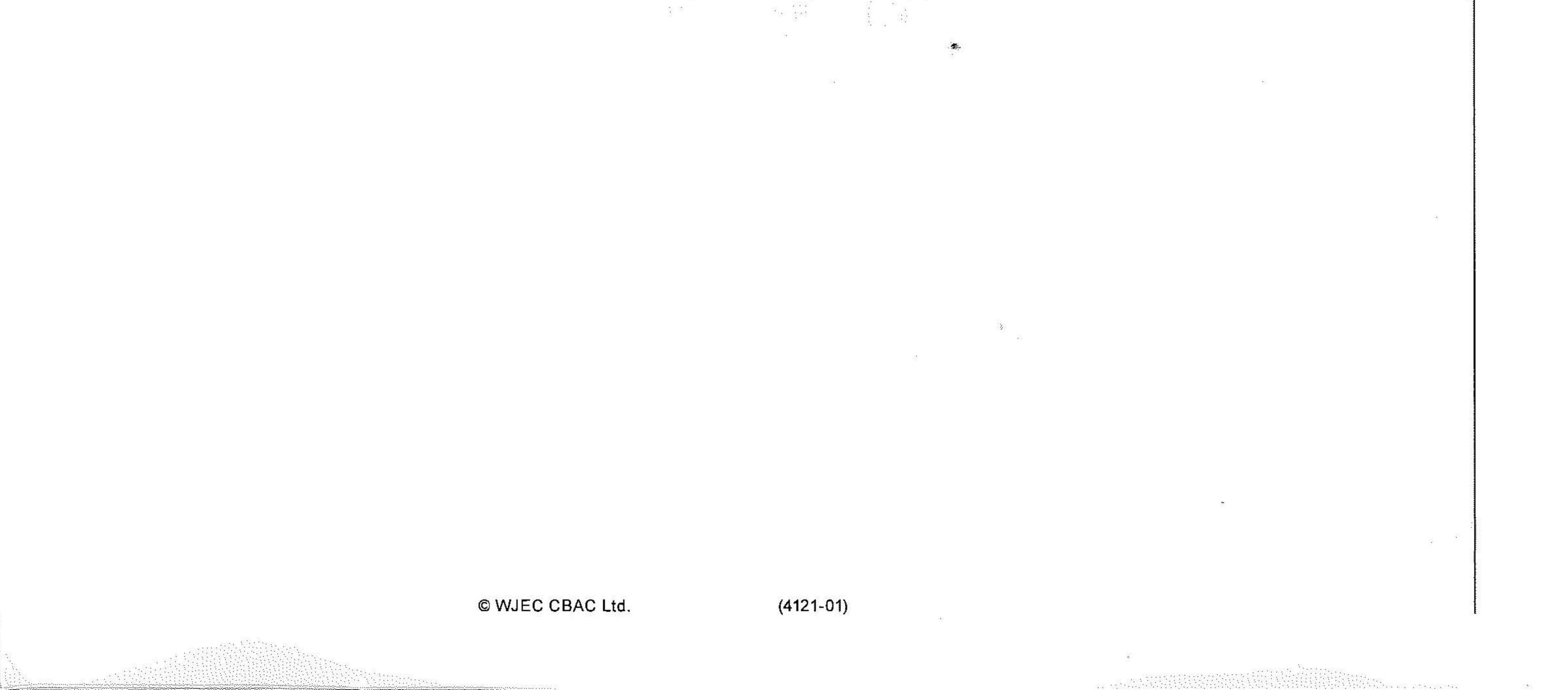
(4121-01)

Examiner only

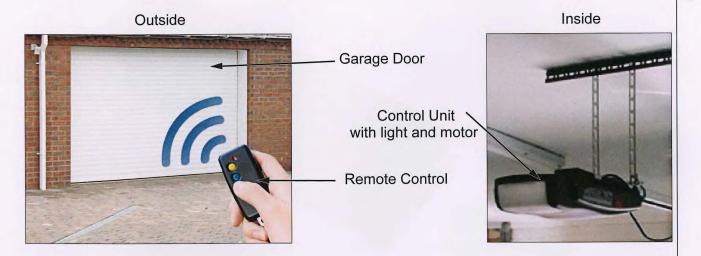
Turn over.



RETURN Give two reasons why this interrupt needs to be added to the flowchart. Reason 1: it shows line Reallions for it 6dth [2] Getters are pressed. Reason 2: 16 alous the motor 60 Stop and [2] Stops this from thing point of the man wood since it is not a Lommon Punction. ali anti 2 **END OF PAPER**



- 8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.
 - (a) The remote controlled automatic garage door below operates when a remote control is used.



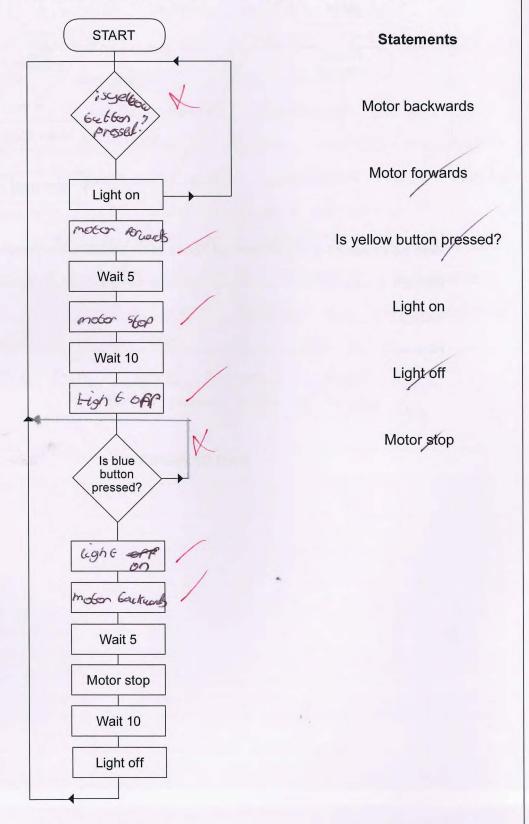
When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

Name one input to the garage door system. [1] (i) -con the Gultons on the remote Remote Name one output to the garage door system. [1] (ii) the motor opening the door Describe the reason for the courtesy light on the Control Unit. [2] (iii) allows the user to seve since the units are mounted in the middle of the garage and this is where the cipt usorly is. This he also helps to save paver since the light will only be on when neeled

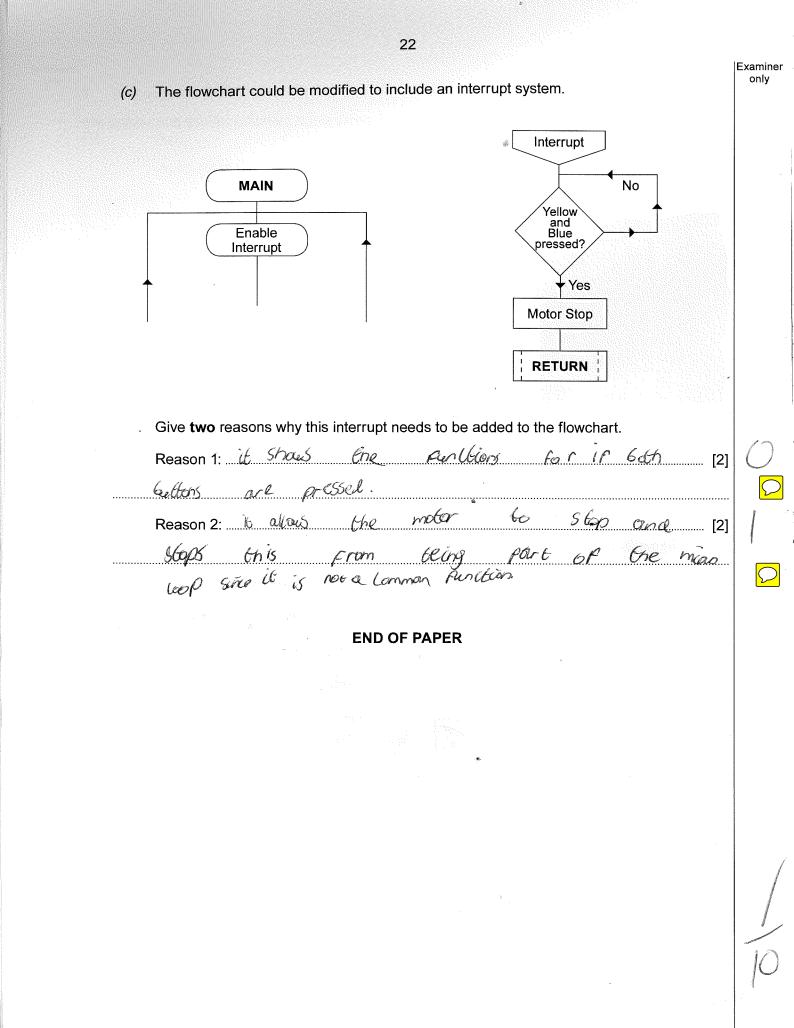
(b) The flowchart below shows how the garage door system is controlled.

Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

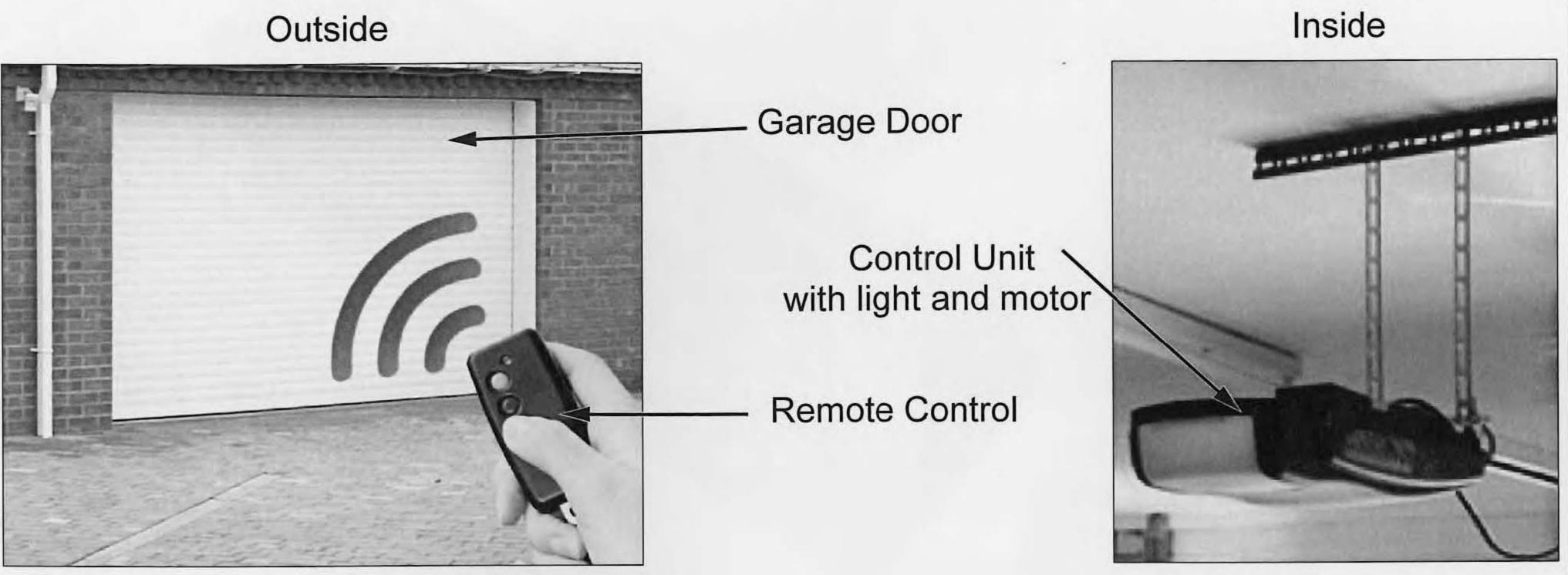
Note: Motor forwards opens the door, assume the door is closed at the start.



Examiner only

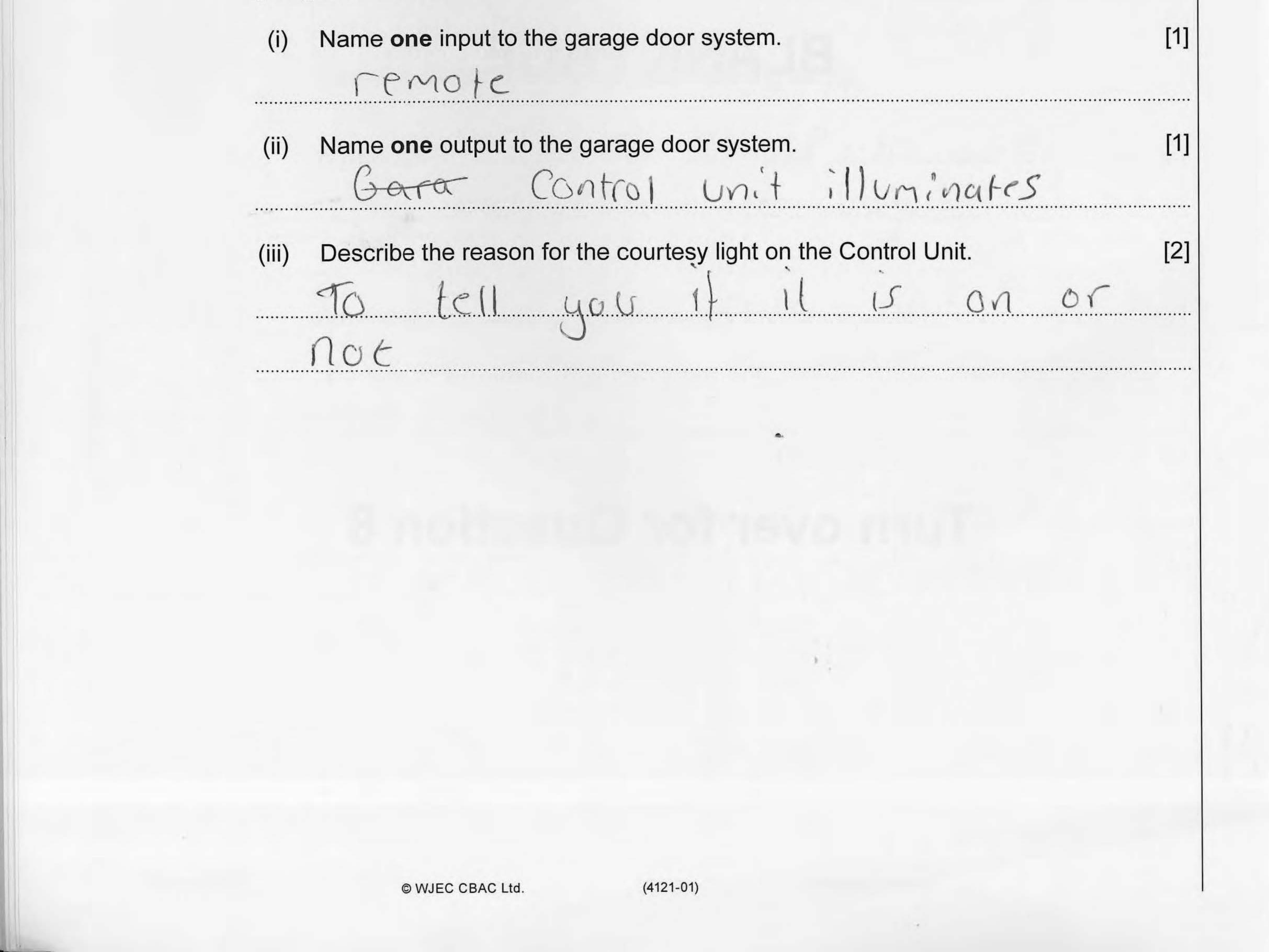


- This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks. 8.
 - The remote controlled automatic garage door below operates when a remote control is (a) used.



Examiner only

When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.



+1

(b) The flowchart below shows how the garage door system is controlled.

Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

1517

Note: Motor forwards opens the door, assume the door is closed at the start.

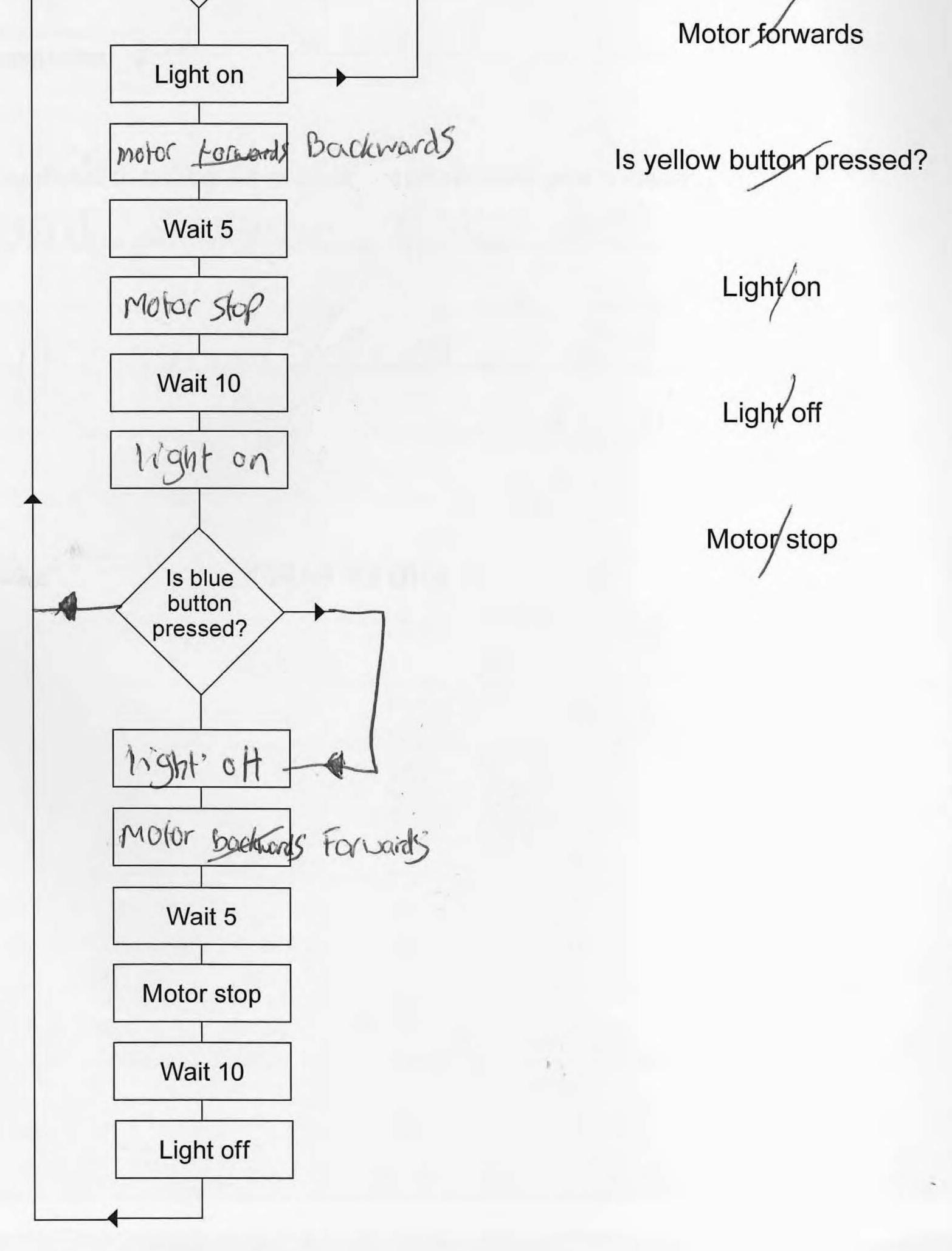
START the yellow

Statements

Examiner

only

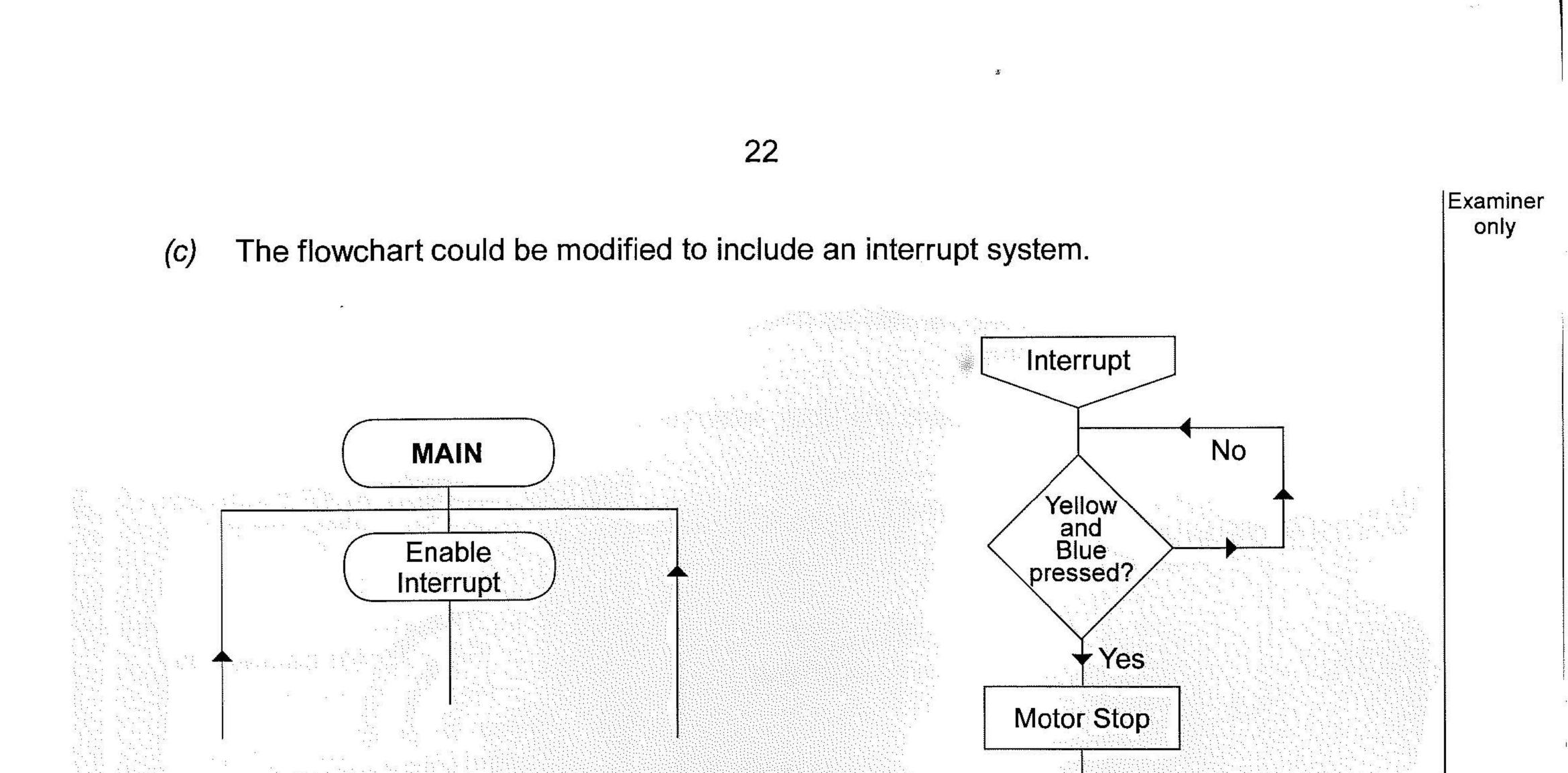
Motor backwards



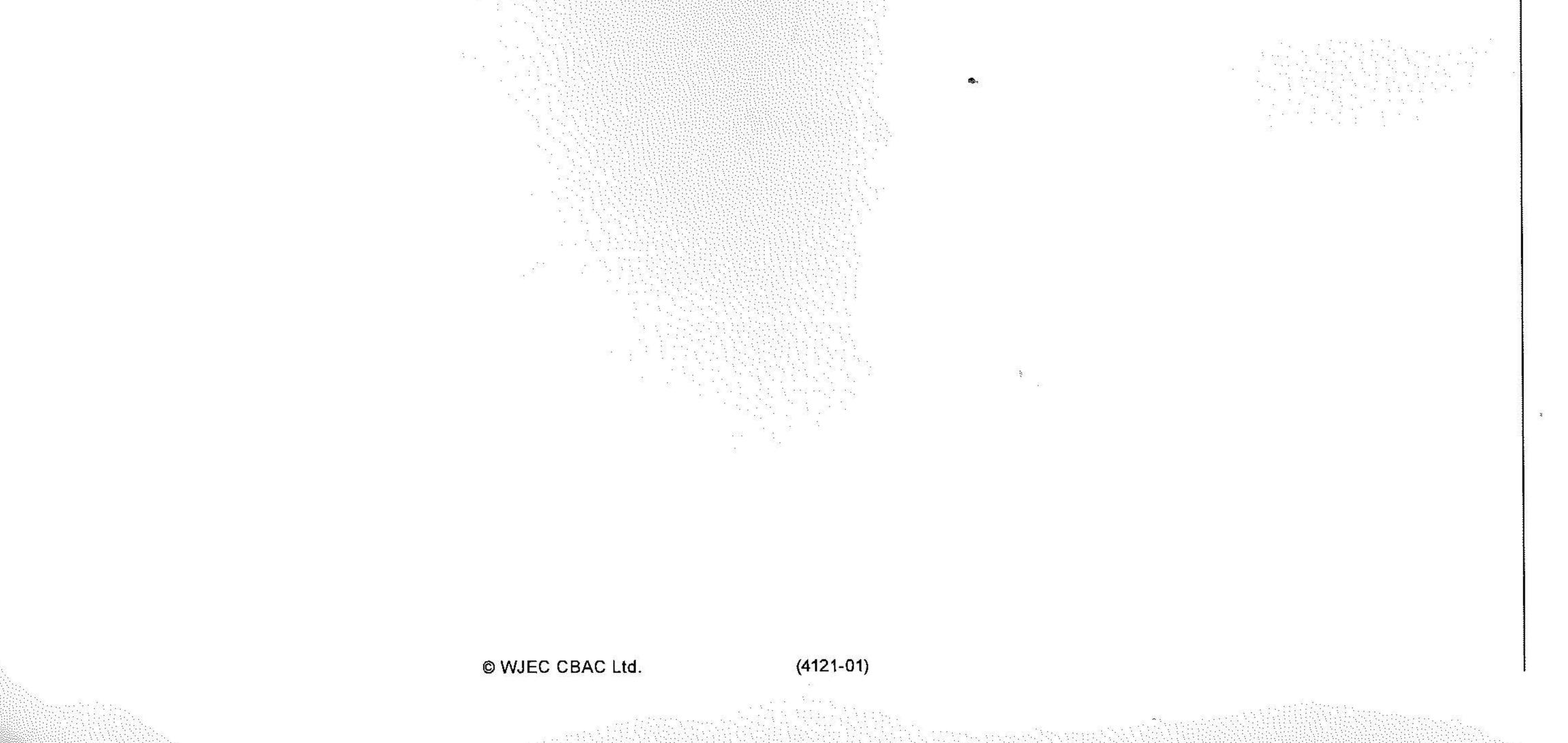
© WJEC CBAC Ltd.

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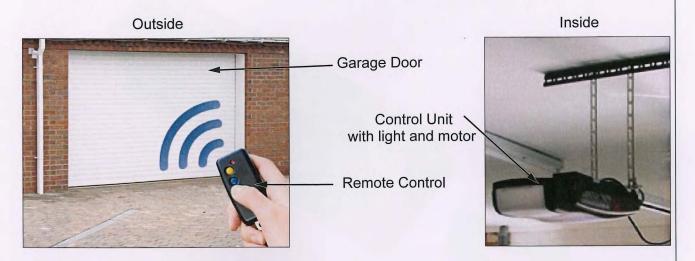
Turn over.



RETURN Give two reasons why this interrupt needs to be added to the flowchart. Reason 1: TOO Stop anything from going [2] WFONG Reason 2: TOO allow Change in the [2] END OF PAPER

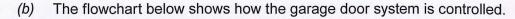


- 8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.
 - (a) The remote controlled automatic garage door below operates when a remote control is used.



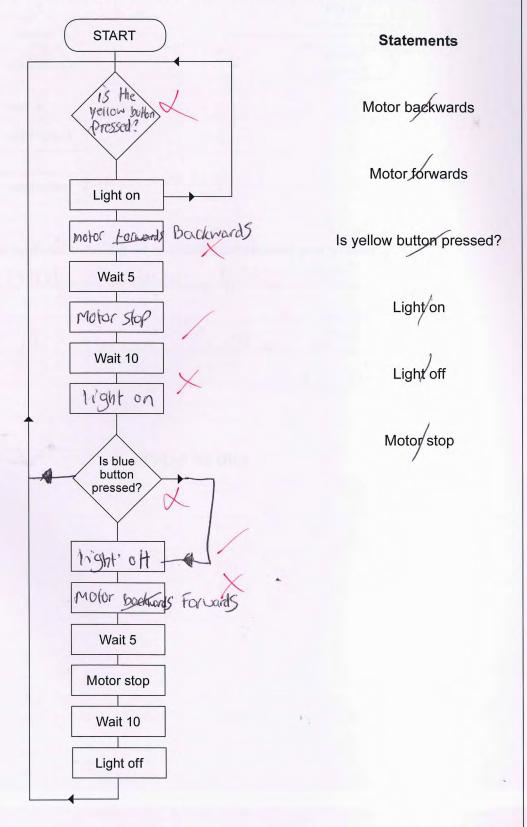
When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

Name one input to the garage door system. [1] (i) remote Name one output to the garage door system. [1] (ii) Control unit illuminates Hara Describe the reason for the courtesy light on the Control Unit. [2] (iii) is on or 11 405 NOE



Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

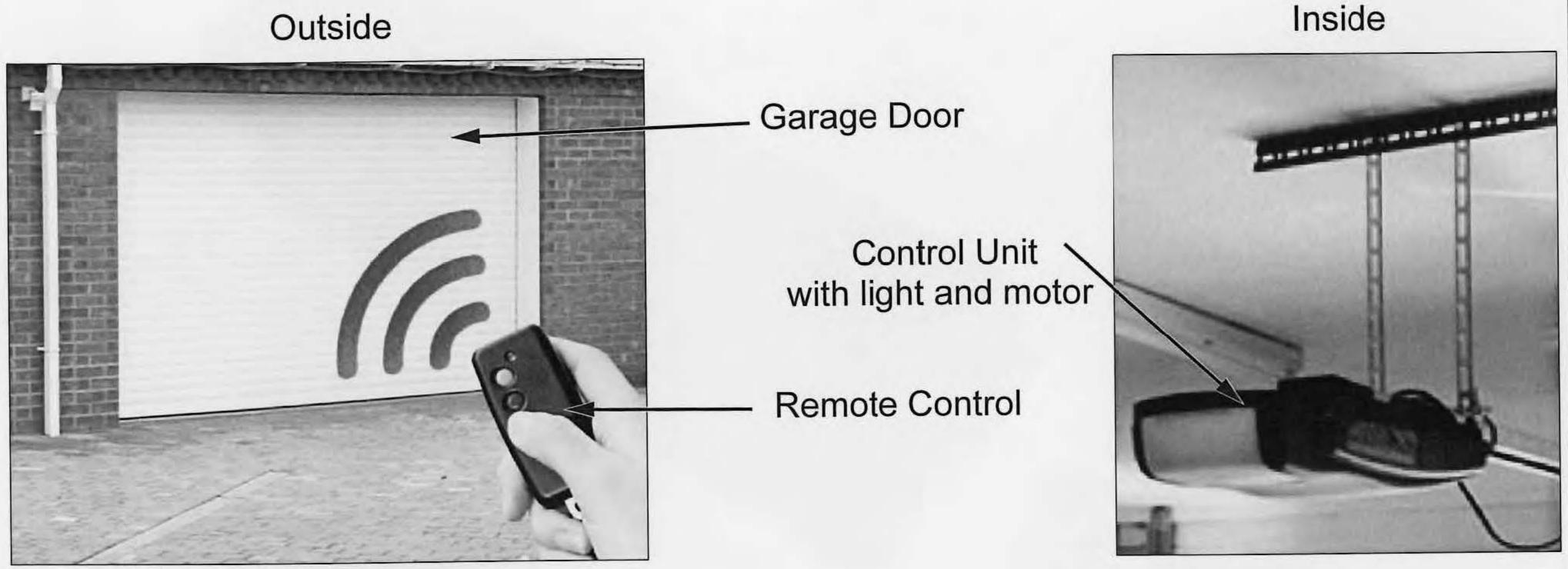
Note: Motor forwards opens the door, assume the door is closed at the start.



Examiner only

Examiner only (C) The flowchart could be modified to include an interrupt system. Interrupt No MAIN Yellow and Blue Enable pressed? Interrupt Yes Motor Stop RETURN Give two reasons why this interrupt needs to be added to the flowchart. Reason 1: TOO Stop anything from [2] WFONG the Reason 2: TOO allow Change n ... [2] **END OF PAPER** © WJEC CBAC Ltd. (4121-01)

- This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks. 8.
 - The remote controlled automatic garage door below operates when a remote control is (a) used.



Examiner only

When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

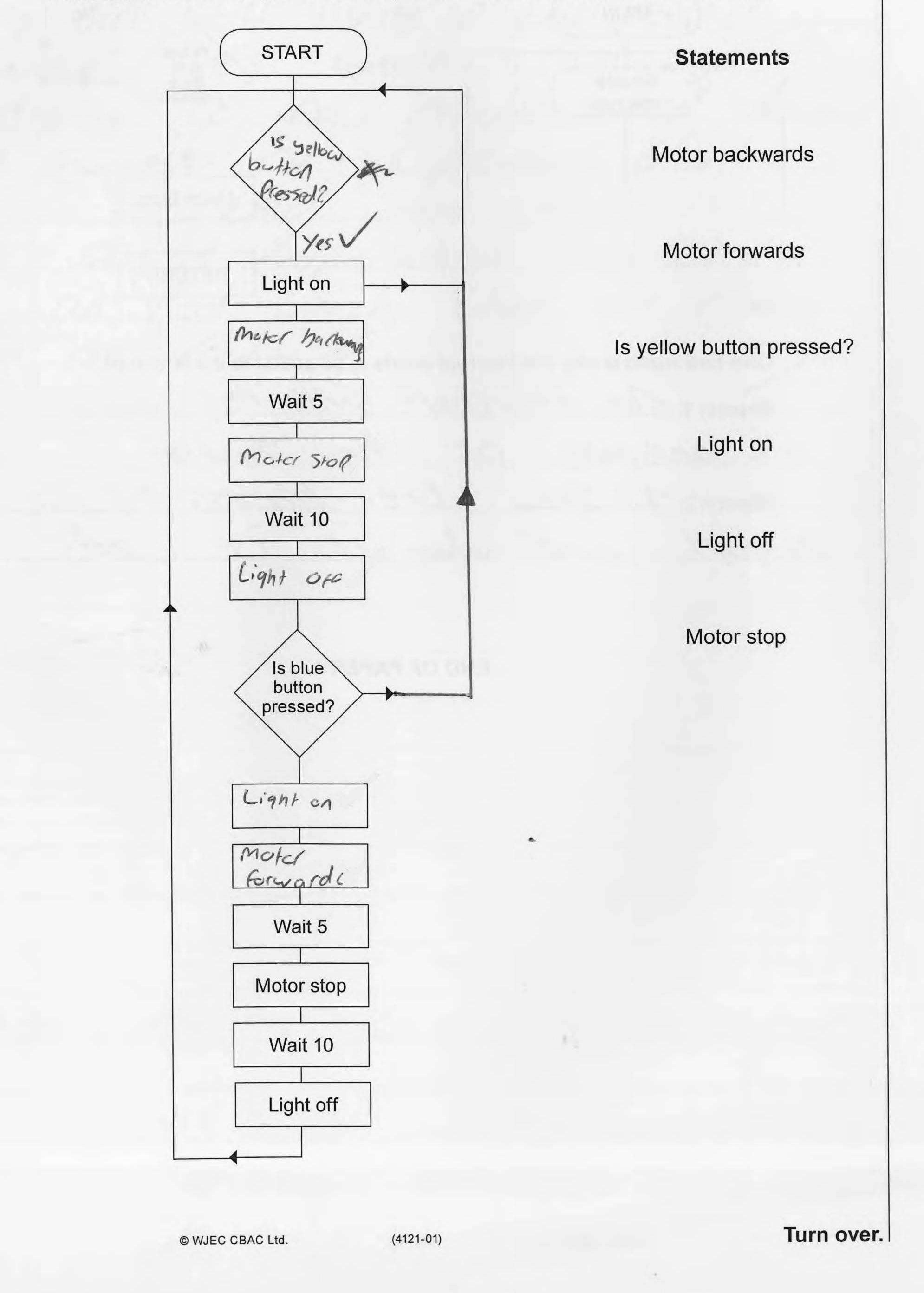
[1] Name one input to the garage door system. (i) emple Control button presse [1] Name one output to the garage door system. (ii) igh, NODONS. [2] Describe the reason for the courtesy light on the Control Unit. (iii) (4121-01) © WJEC CBAC Ltd.

(b) The flowchart below shows how the garage door system is controlled.

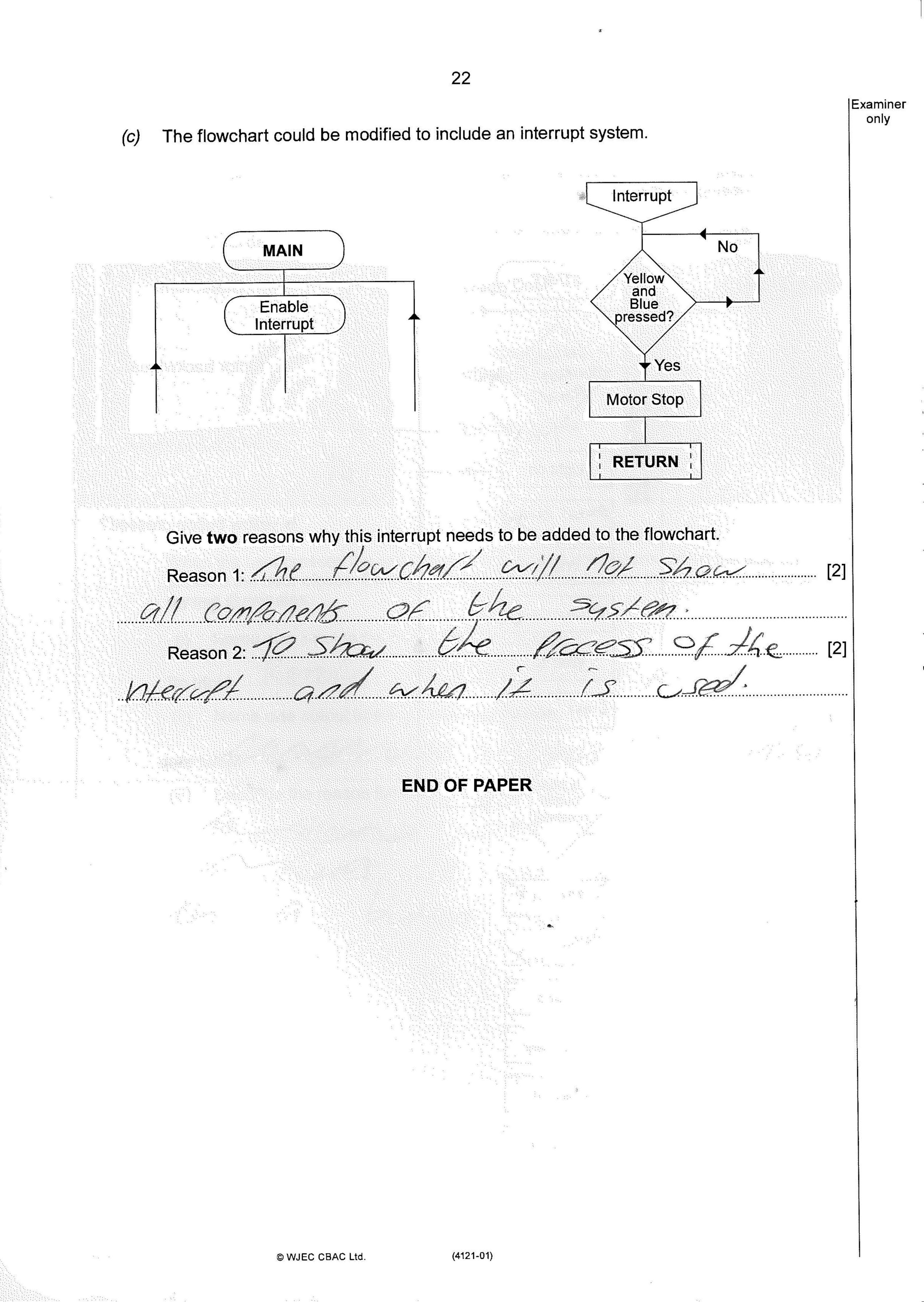
Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

3

Note: Motor forwards opens the door, assume the door is closed at the start.



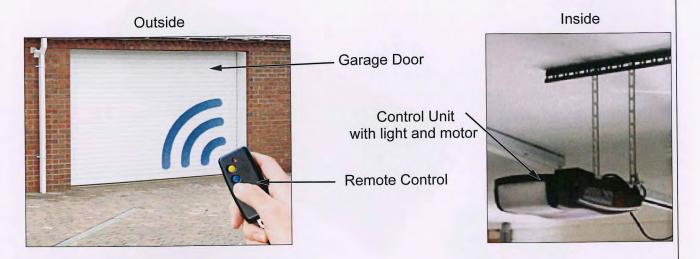
Examiner only



[1]

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- 8. This question is about ICT, CAD, CAM, Systems and Processes. It is worth a total of 15 marks.
 - (a) The remote controlled automatic garage door below operates when a remote control is used.



When the user presses the yellow button the garage door opens, when the blue button is pressed the door closes. During operation a courtesy light on the Control Unit inside the garage illuminates.

(i) Name one input to the garage door system.

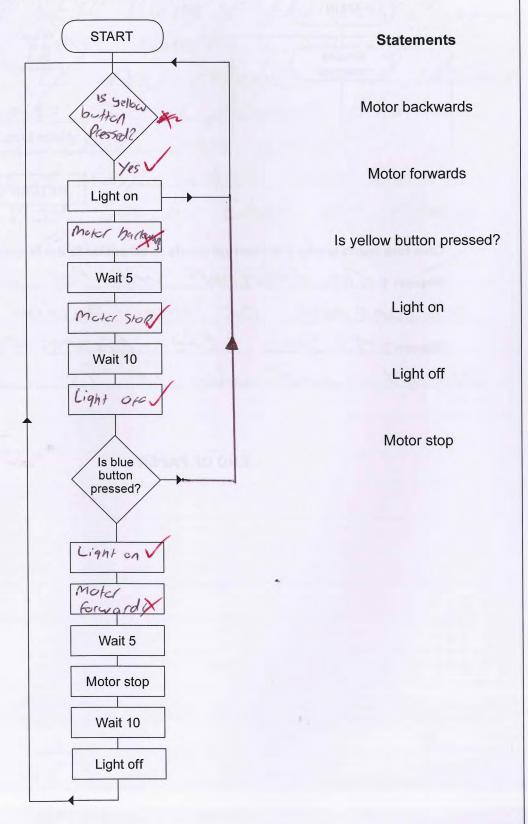
Control button pressed Kemole Name one output to the garage door system. [1] (ii) nson [2] Describe the reason for the courtesy light on the Control Unit. (iii)

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(b) The flowchart below shows how the garage door system is controlled.

Complete the flowchart by placing the statements in the correct positions and adding any missing feedback loops. [7]

Note: Motor forwards opens the door, assume the door is closed at the start.



Examiner only

4

22 Examiner only The flowchart could be modified to include an interrupt system. (c) Interrupt No MAIN Yellow and Blue Enable pressed? Interrupt Yes Motor Stop RETURN Give two reasons why this interrupt needs to be added to the flowchart. Reason 1: The flow char will not show [2] all components of the system. the pacess of the [2] Reason 2: 10 Shaw \mathcal{O} when it is a Nercet /. **END OF PAPER** © WJEC CBAC Ltd. (4121-01)